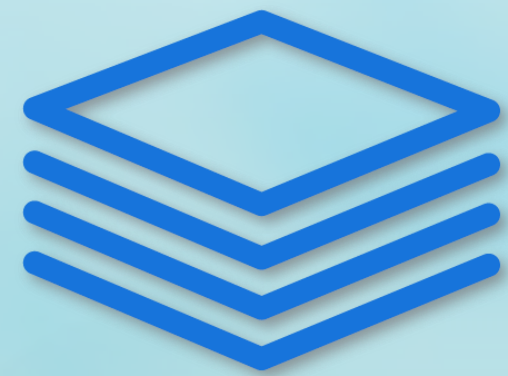




FUEL CELLS AND HYDROGEN
JOINT UNDERTAKING



MEGASTACK



REFHYNE

CLEAN REFINERY HYDROGEN FOR EUROPE

Magnus Thomassen
Anders Ødegård

SINTEF

www.megastack.eu

www.refhyne.eu

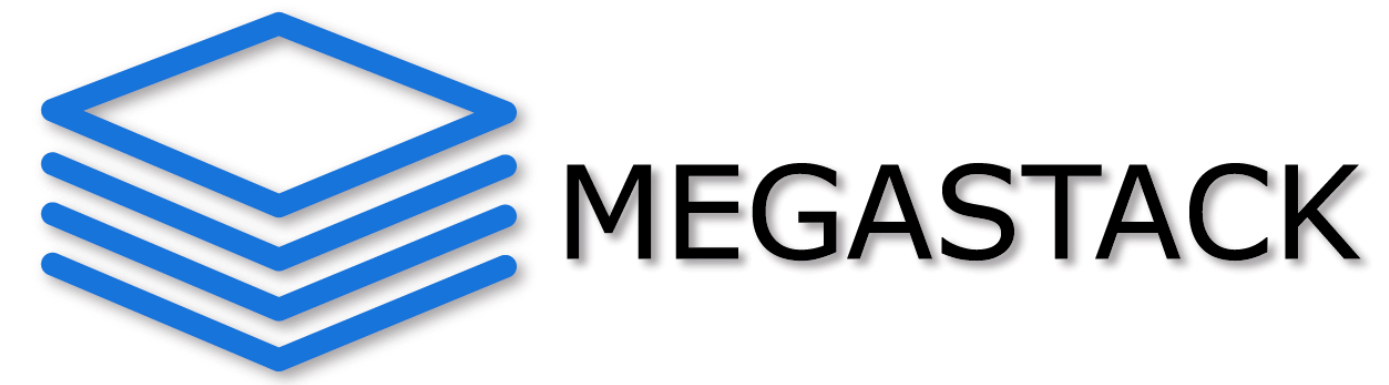
Magnus.s.Thomassen@sintef.no

Anders.Odegard@sintef.no

Programme Review Days 2018

Brussels, 14-15 November 2018

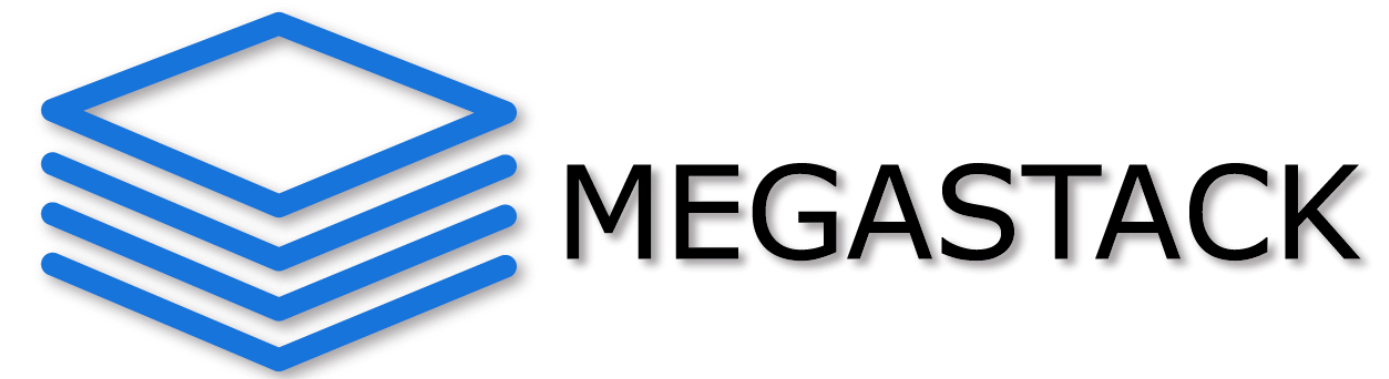
PROJECT OVERVIEW



- **Call year: 2013**
- **Call topic: SP1-JTI-FCH.2013.2.3 - Large capacity PEM electrolyser stack design**
- **Project dates: 01/10/2014 - 30/09/2017**
- **% stage of implementation 01/11/2018: 100%**
- **Total project budget: € 3 451 654**
- **FCH JU max. contribution: € 2 168 543**
- **Other financial contribution: € 363 375 (Norwegian Research Council)**
- **Partners: SINTEF, Fraunhofer ISE, CEA Liten, ITM Power**



PROJECT SUMMARY - OBJECTIVES

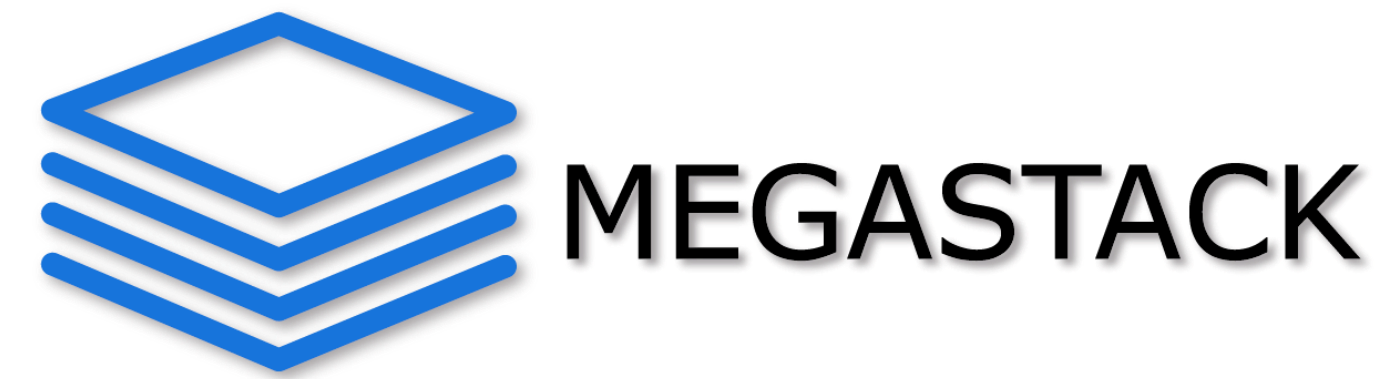


Megastack main objectives:
Develop a cost efficient stack design for
MW-sized PEM electrolysers.

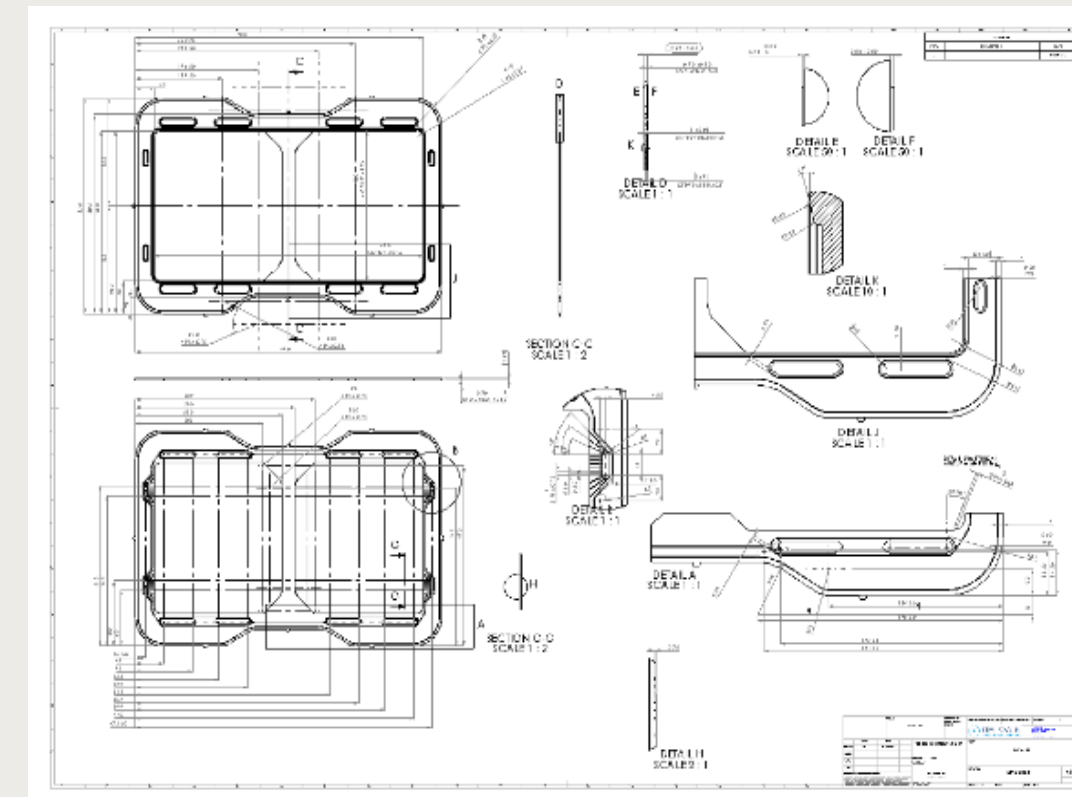
Construct and demonstrate
a prototype stack
75% Efficiency (LHV) @ 1.2 Acm^{-2} ;
stack cost < €2,500 / Nm^3h^{-1}
target lifetime of 40,000 h (< $15 \mu\text{Vh}^{-1}$)



PROJECT SUMMARY - APPROACH



- Increase active area and current density,
- 50 % Reduction in part count and improve manufacturability/assembly, reduce waste
- Develop new and more cost efficient, large volume supply chains



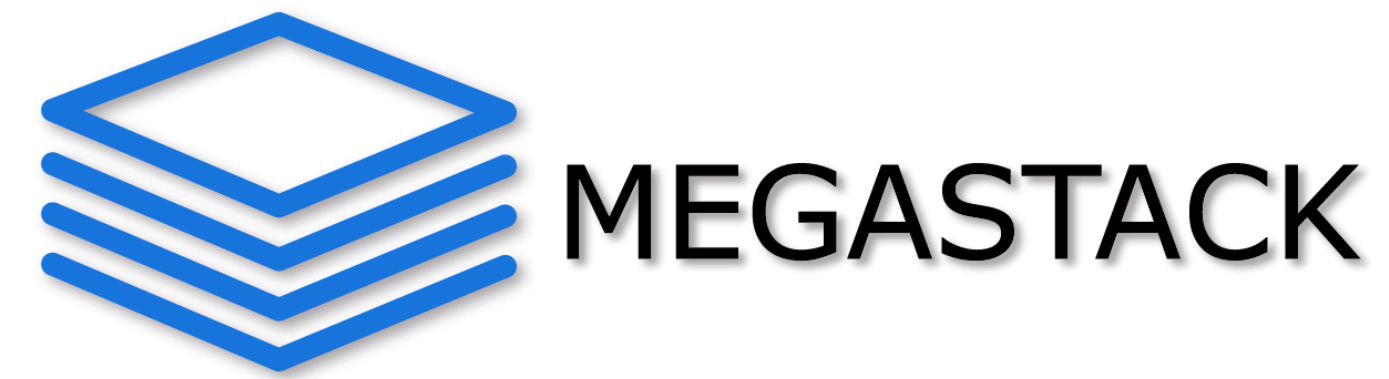
0.5MW



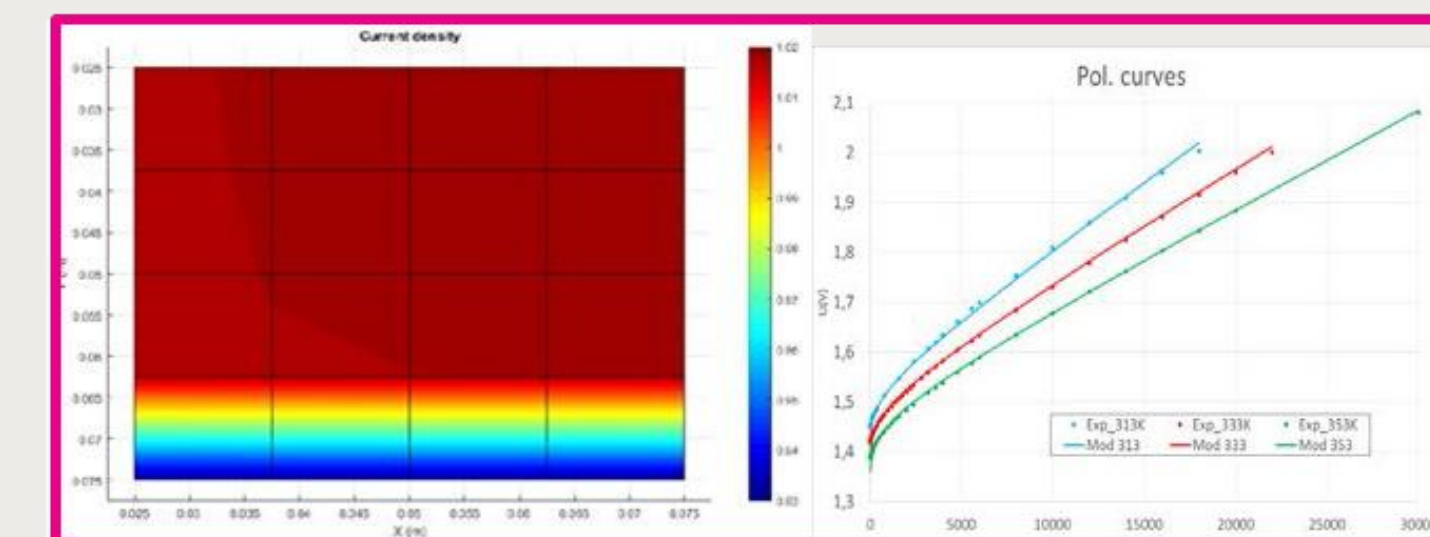
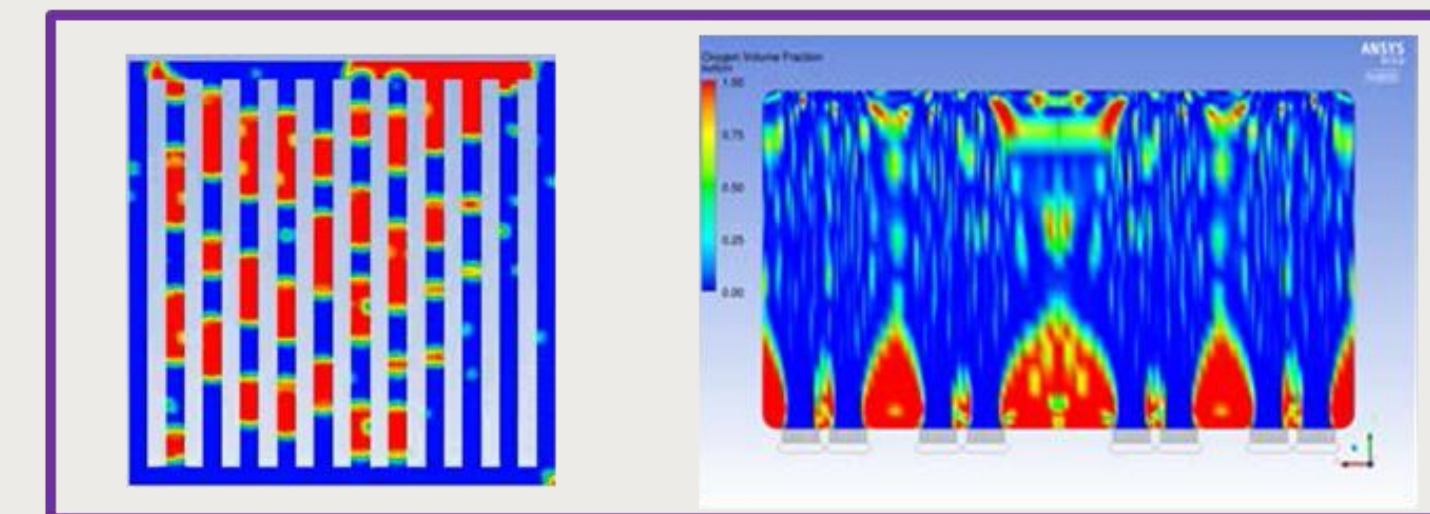
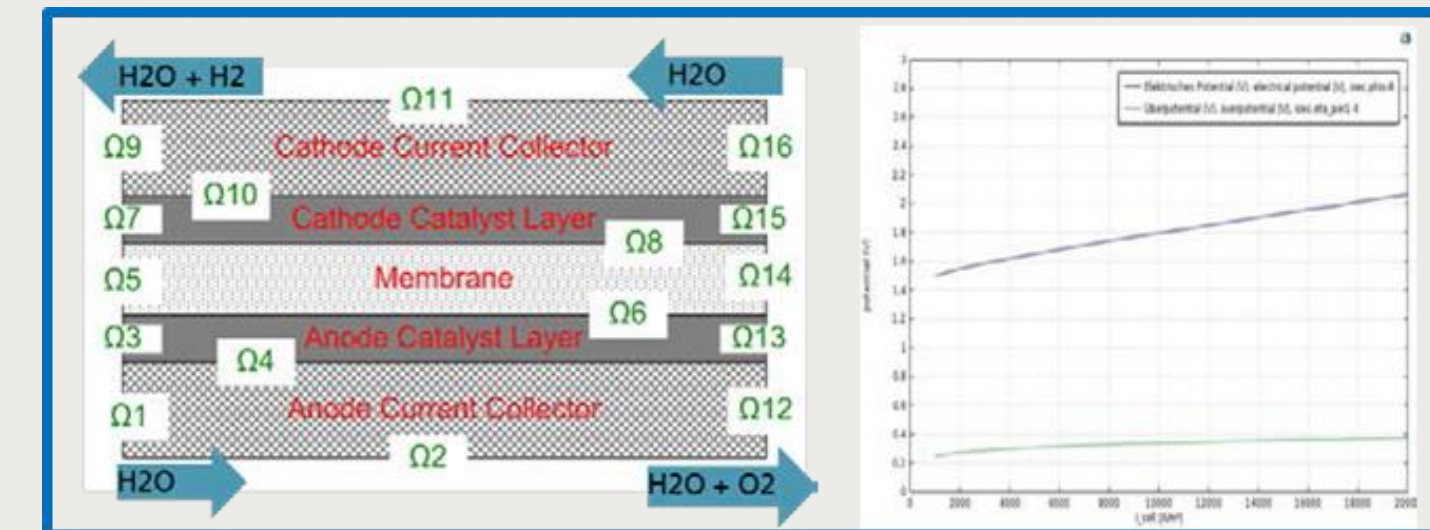
1MW



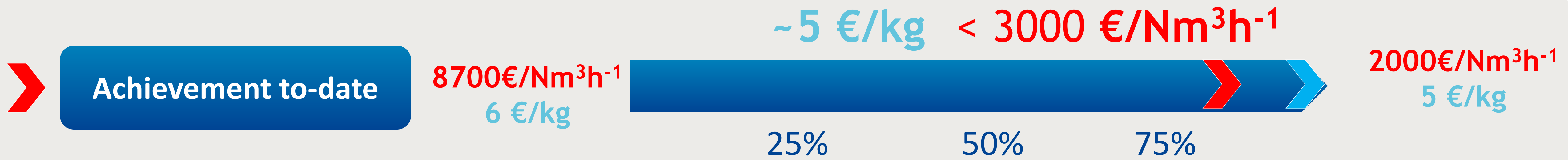
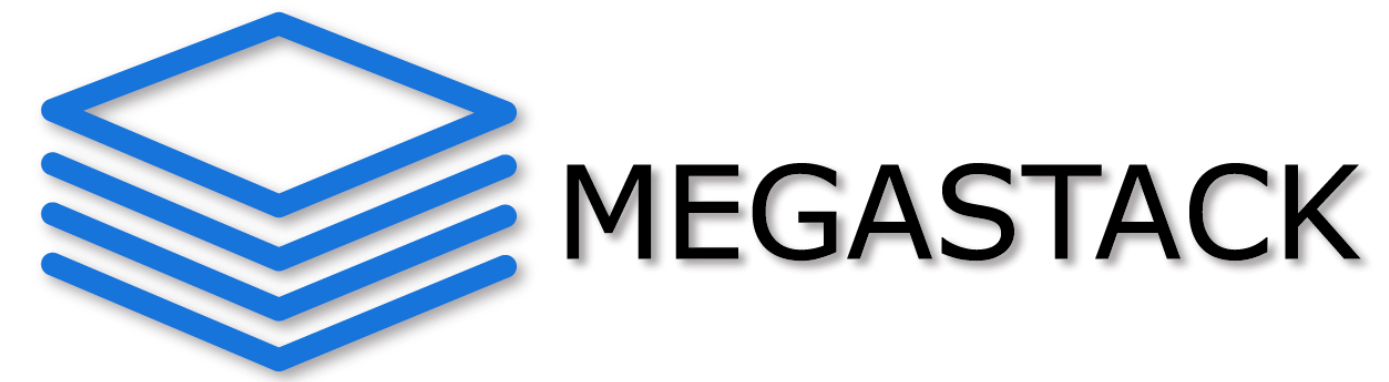
PROJECT SUMMARY - APPROACH



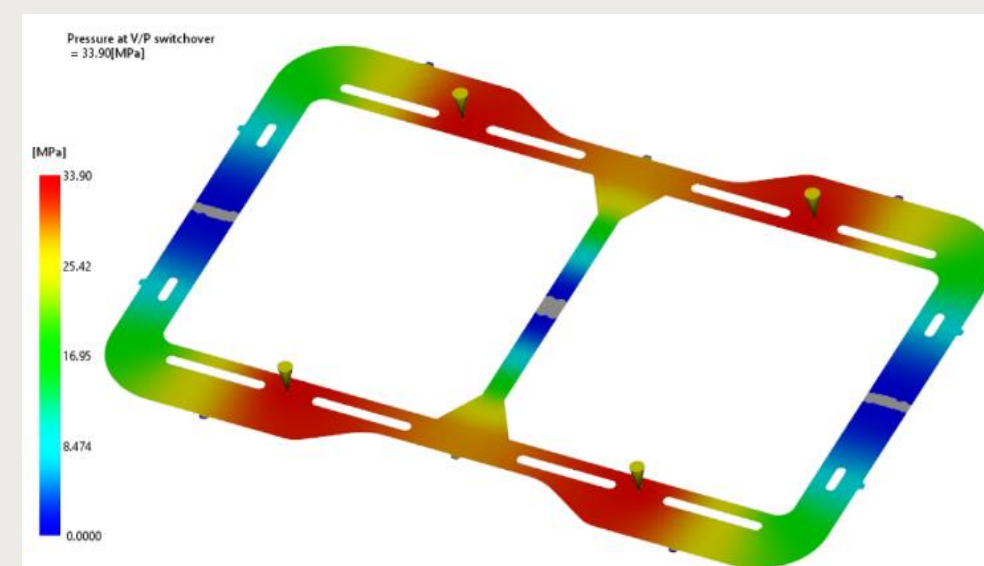
- Improved understanding of fundamental transport processes in PEM electrolyser components
- Two phase flow model for optimisation of cell designs
- Multiphysics stack model for stack design and control



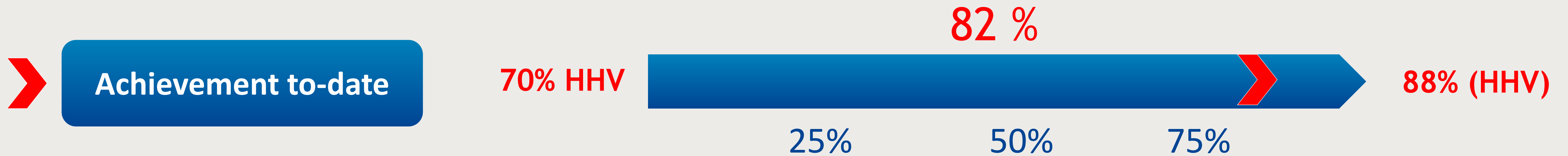
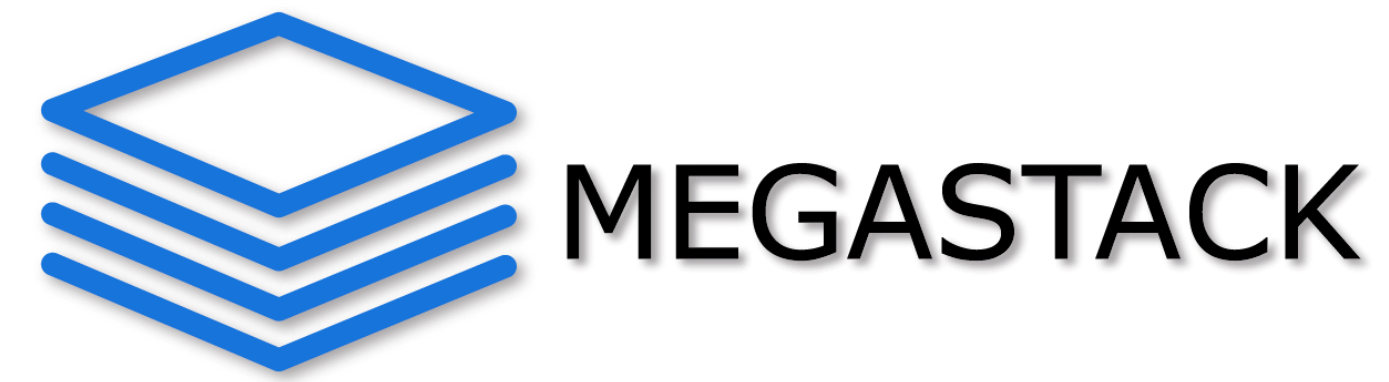
PROJECT PROGRESS/ACTIONS – Cost



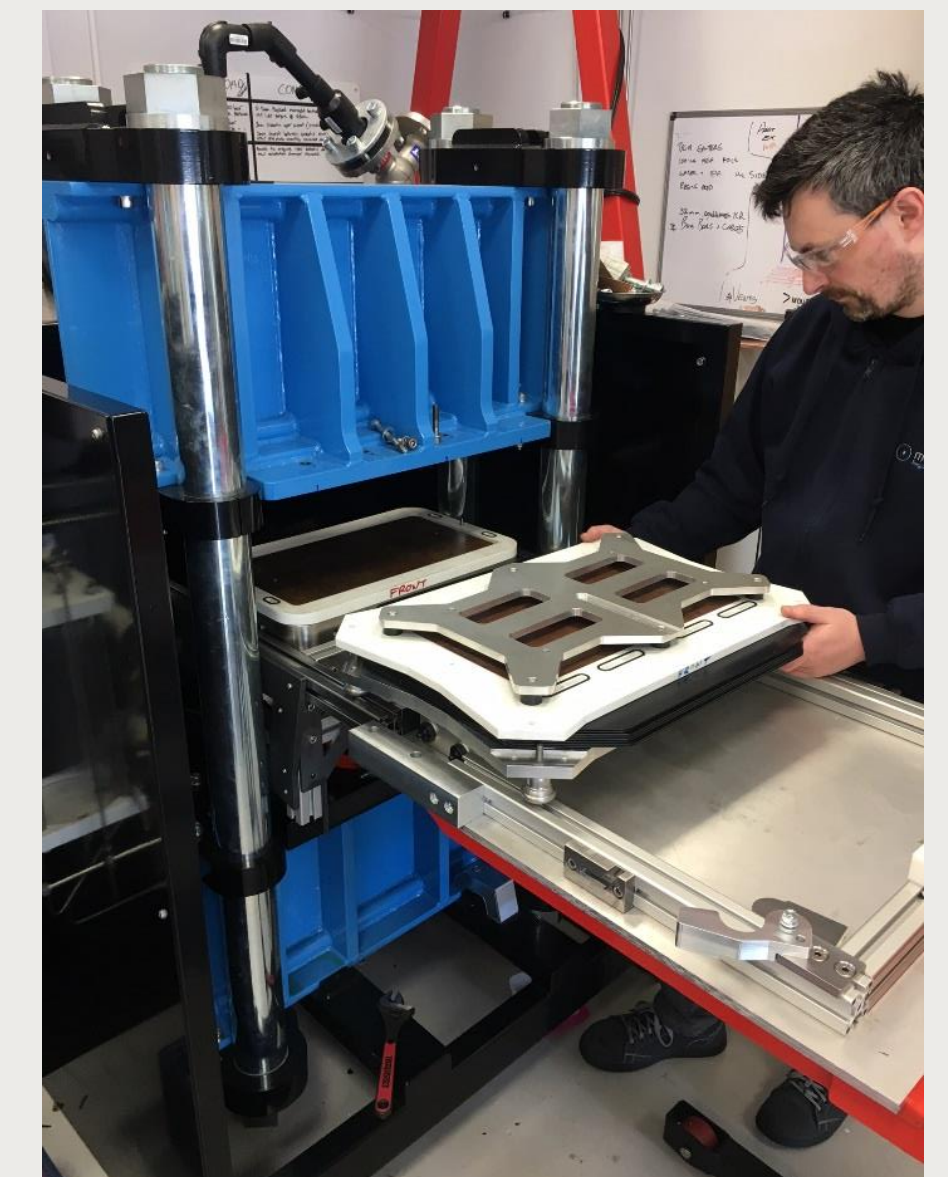
Aspect addressed	Parameter (KPI)	Unit	SoA 2016	FCH JU Targets		
				Call topic	2017	2020
Cost	CAPEX	Nm ³ h ⁻¹	8700	2500	4000	2200
	H ₂ Cost	€/kg	5-13	-	5-11	5-9



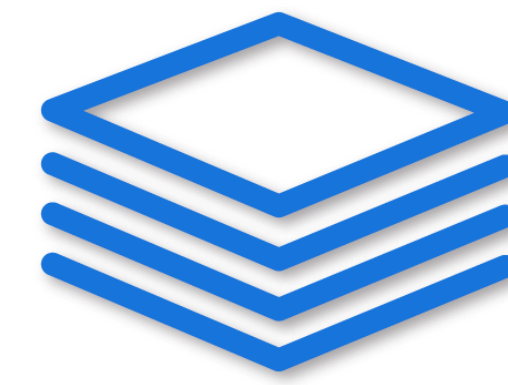
PROJECT PROGRESS/ACTIONS – Efficiency



Aspect addressed	Parameter (KPI)	Unit	SoA 2016	FCH JU Targets		
				Call topic	2017	2020
Efficiency	Efficiency	%	68	88	71	75
	Energy use	kWh/kg	57	42	55	52



PROJECT PROGRESS/ACTIONS – Durability



MEGASTACK



Achievement to-date

40 000h
<15 μ V/h



40 000h
<15 μ V/h

Aspect addressed	Parameter (KPI)	Unit	SoA 2016	FCH JU Targets		
				Call topic	2017	2020
Durability	Lifetime	h		40000 h	N/A	N/A
	Degradation rate	μ V/h		< 15	< 4	< 3



Communications Activities



Public deliverables

- D1.1: Cost benefit analysis and cost and performance target for large scale PEM electrolyser stack
- D2.1: Cost benefit analysis and cost and performance target for large scale PEM electrolyser stack

Conferences/Workshops

- 1 organised by the project
- 3 in which the project has participated
- Stand at Hannover trade fair

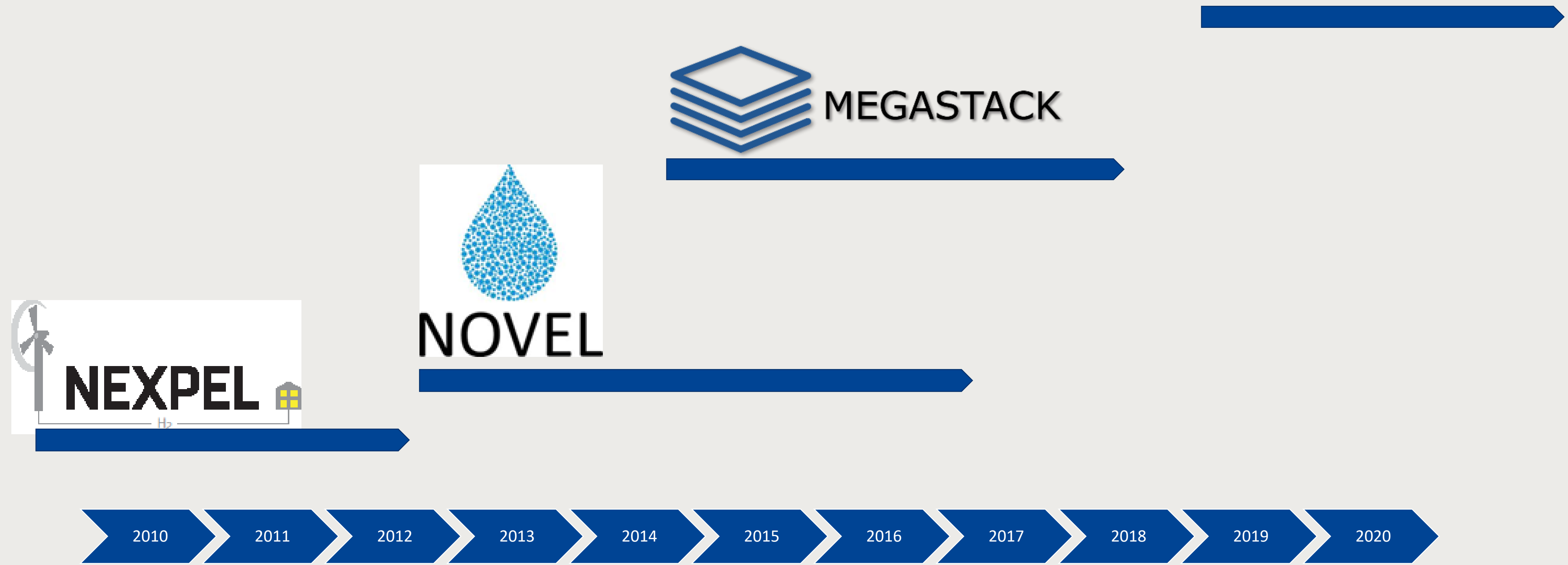
Publications: 10 oral presentations, 3 poster presentations, 4 journal publications, 1 book chapter

Kolja Bromberger, Jagdishkumar Ghinaiya, Thomas Lickert, Arne Fallisch, Tom Smolinka Hydraulic ex situ through-plane characterization of porous transport layers in PEM water electrolysis cells. Int. J. Hydrogen Energy 2531-3076 (2018)
Magnus Thomassen, Svein Sunde, Electrocatalysis for the Oxygen Evolution Reaction (OER) in PEM Electrolysis for Hydrogen Production: Principles and Applications, CRC Press, Boca Raton (2015)

Patents: 0



The next step

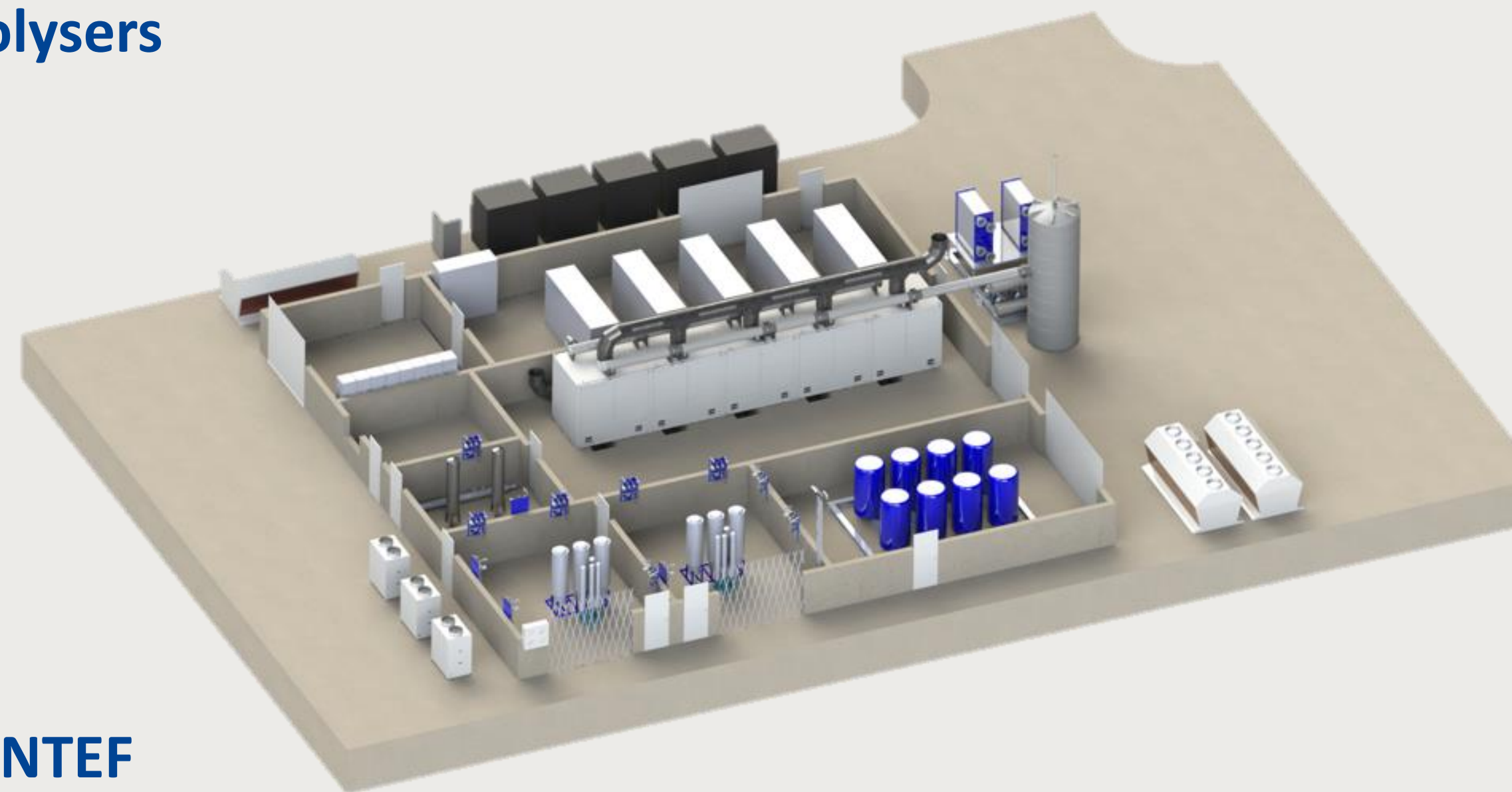
PROJECT OVERVIEW



REFHYNE
CLEAN REFINERY HYDROGEN FOR EUROPE



- Call year: 2017
- Call topic: FCH-02-5-2017: Demonstration of large electrolysers for bulk renewable hydrogen production
- Project dates: 01/01/2018 - 31/12/2022
- % stage of implementation 01/11/2018: 18%
- Total project budget: ~ € 20 000 000
- FCH JU max. contribution: ~ € 10 000 000
- Partners: Shell, ITM Power, Element Energy, thinkstep, SINTEF



PROJECT SUMMARY - OBJECTIVES



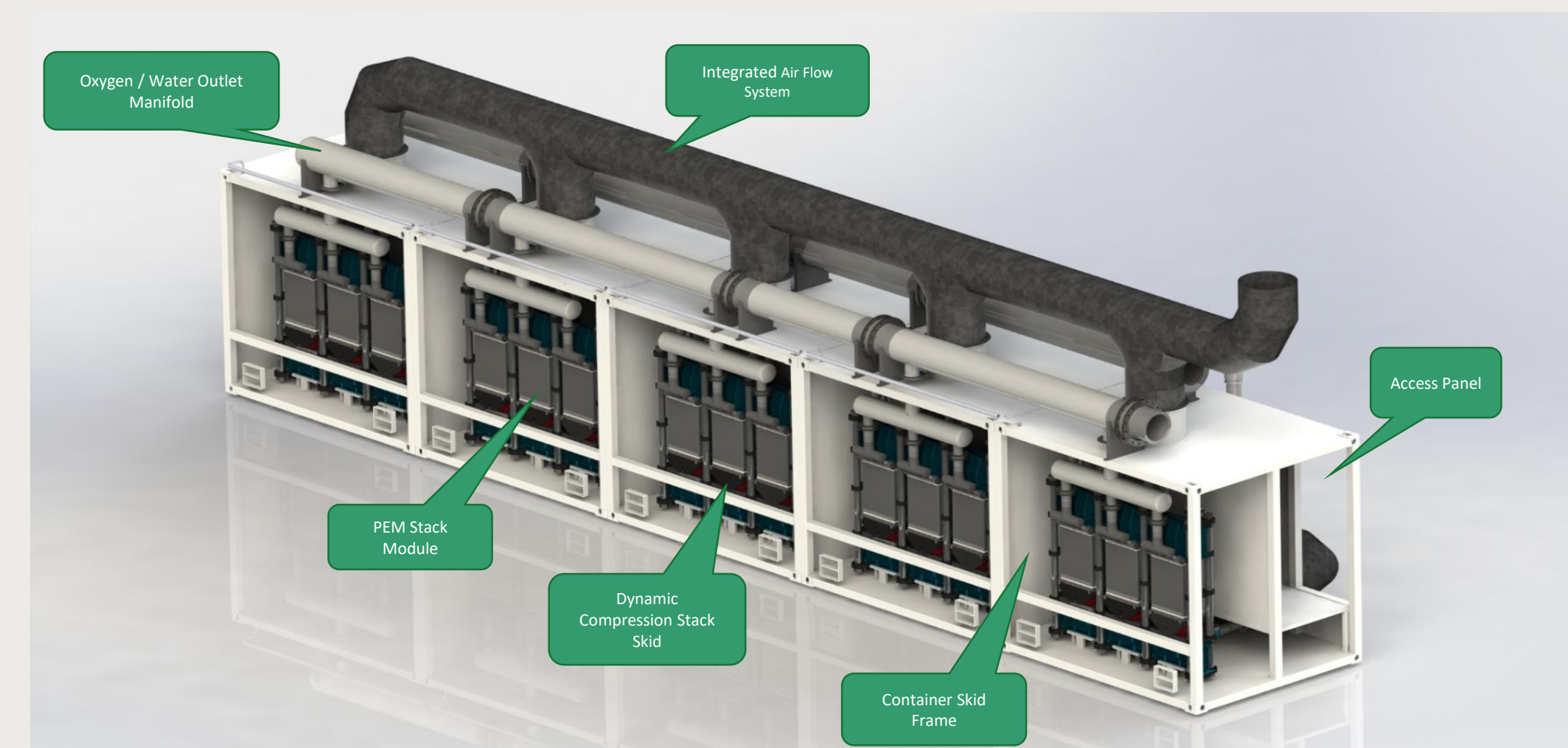
REFHYNE
CLEAN REFINERY HYDROGEN FOR EUROPE



REFHYNE main objective:

To deploy and operate a 10MW electrolyser in a Power to Refinery setting:

- Up to 4 tonnes H₂ per day to refinery gas grid
- Load balancing for refinery
 - Grid balancing



PROJECT PROGRESS – timeline



REFHYNE
CLEAN REFINERY HYDROGEN FOR EUROPE



2018



2019



2020



2021



2022



Design and permitting

Design and Permitting

Construction and Commissioning

Construction and Commissioning

Operational

Operational



