



NANOCAT

Development of advanced catalysts for PEMFC automotive

Pierre-André JACQUES

Commissariat à l'Energie Atomique et aux Energies Alternatives CEA-LITEN 17 Rue des Martyrs F-38000 Grenoble FRANCE

> http://www.nanocat-project.eu/ pierre-andre.jacques@Cea.fr

Programme Review Days 2017 Brussels, 23-24 November

PROJECT OVERVIEW



- Call year: 2012
- Call topic: SP1-JTI-FCH.2012.1.5 New catalyst structures and concepts for automotives PEMFC
- Project dates: 05/2013 01/2017
- % stage of implementation 01/11/2017: 100 %
- Total project budget: 4,394,330 €
- FCH JU max. contribution: 2,418,439 €
- Other financial contribution: 0 €
- Partners: CEA ARMINES TECNALIA NANOCYL JRC C-TECH -DLR - VOLVO

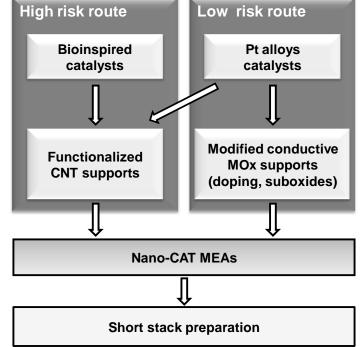


PROJECT SUMMARY



The objectives are to:

- Develop innovative catalyst structures and concepts
- \rightarrow working both on catalyst and support
- Obtain a power density of 1 Wcm⁻² with Pt loading 0.3-0.5 mg_{Pt}/cm²
- Reduce catalyst / catalyst layer degradation and increase MEA life time.



PROJECT SUMMARY / Motivation



erence Beginning Project after 5000 cycles

Reference Beginning Project

Reference M12 after 5000 cycles

ference M12

Benchmark of commercial catalysts and degradation study:

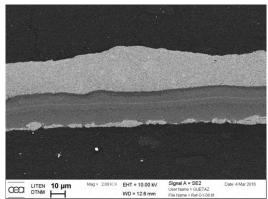
- → Change of catalyst activity
- and increase of transport loss
- → « graphitized » catalyst at the anode more resistant but less active
- \rightarrow Using harsh cycle : loss of anode ECSA
- \rightarrow « graphitized » catalyst at the anode less stable

50

-50

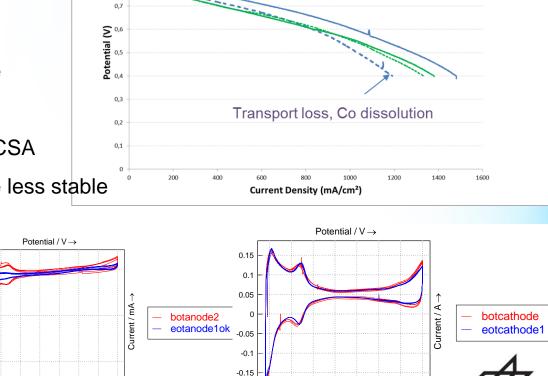
0.1

0.2 0.3 0.4 0.5 0.6



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Polarization curve : Nanocat Conditions

Pt₂Co/C (TKK)

Pt/GC-TT(TKK

Catalyst evolution

0.9

0.8

Characterisation after durability cycle (grapithized catalyst)

-0.2

0.1 0.2 0.3

0.5 0.6 0.7

0.4

New stable catalyst to reduce catalyst loading without decreasing life time

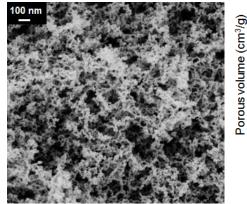
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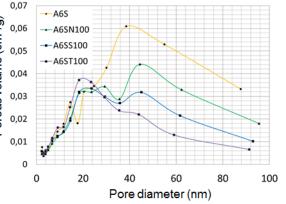
PROJECT PROGRESS/ACTIONS - new catalysts Nano CAT



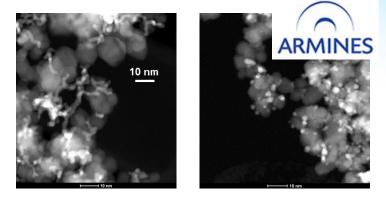
1 Clam

Achievement to-date % stage of implement.	10 ⁻⁴ S	S/cm						1 S/Cm (Xerogel) 0,12 S/cm (Aerogel) 85 m ² /g (20-40 nm)	
			Unit SoA	FCH JU Targets		:S			
Aspect addressed		Parameter (KPI)		2017	Call topic	2017	2020		
Ctalyst on new		conductivity	S/cm	1	-	0.2	<0.2		
robust suppo durability		Morphology (PSD)	m²/g	85	N/A	N/A	N/A		





SEM image of 10 at.% Sb-doped SnO₂ Aerogel and Pore Size Distribution (BJH) of SnO₂ and 10 at.% doped SnO₂ (Nb, Sb, Ta) Aerogels



Pt/ATO (left: polyol synthesis, right: UV synthesis)

PROJECT PROGRESS/ACTIONS - new catalysts



		3 cm ⁻² /g _{Pt}	Durability >	> Pt/C (5	50%) co	mmercial ref	75 c	m ⁻² /g _{Pt}
	to-date % stage of implement.	4 A/g	25%		50%	75%		18 A/g
	Aspect addressed	Daran	Parameter (KPI)		SoA 2017	FCH JU Targets		
	Aspect addressed	Paran				Call topic	2017	2020
	New robust catalyst	$JO_2 @ ($	ctivity 0.9 V, H ₂ SO ₄	A/g _{Pt}	-	>commercial SoA	-	-
	support / durability		ECSA		-	>commercial SoA	-	-
(Thermal annealing N-dopin					STORE ST		
	Thin multi wall Ultra-purified carbon carbon nanotubes nanotubes			Ultra	doped a-purifiec arbon notubes	North State		
	 Improvement of graphitic Enhanced corrosion resists Better electrical conductive No activity of residual cate 	nce ity namocyl	Enhanced electrocata (lower Pt loading) Better dispersion and Platinum particles on Improved lifetime of e	anchoring of N sites	Cesa Cesa Liten S5500	2.7 nm 2.7 nm 2.	and the second	' ' ' 100nm'

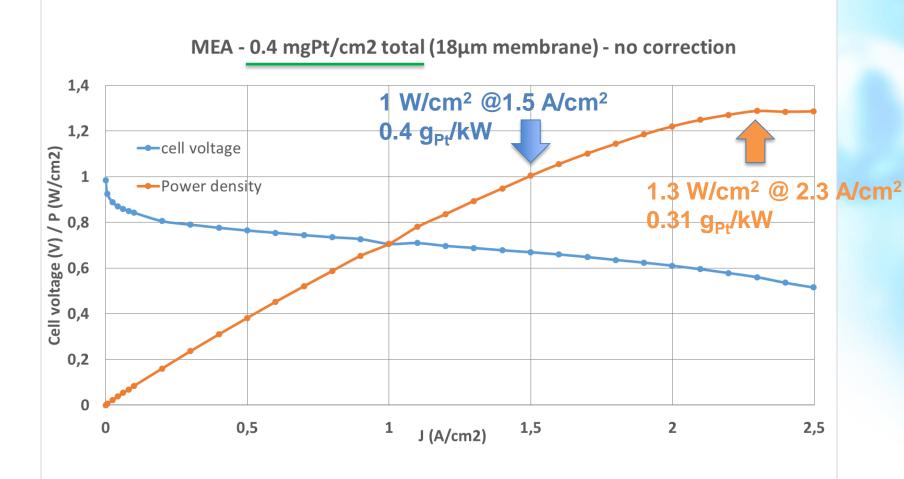
PROJECT PROGRESS/ACTIONS - new catalysts integration / MEA preparation



2 W/cm ⁻² ,6 A/cm ²	NanoC	AT cataly	st @ th	e anode 🔻		1 W/cm ⁻² a 1,9 A/cm ²
A/cm²	25%	5	0%	75%		50 µV/h 9 1,4 A/cm ² 9 300 hrs
Parameter (KPI)		Unit	SoA 2017	FCH JU Targets		
				Call topic	2017	2020
perfor	mance	W/cm ²	1,3	1	N/A	N/A
Dura	Durability		N/A	13 (5000 hrs)	10	10
1,00 0,90 0,80 0,70 0,60 0,60 0,60 0,60 0,60 0,60 0,6	0.9 0.8 0.7 0.7 0.6 0.6 0.5 0.5 0.4 0.3 0.2 0.2 0 50	100 150	8 200 250		60 sec 10	
	μV/h A/cm ² D hrs) Parame perfor Dura	$\frac{\mu V/h}{25\%}$ 25% Chrsp $\frac{25\%}{25\%}$ Chrsp $\frac{\mu V/h}{25\%}$ Chr	$\frac{\mu V/h}{A/cm^2} 25\% 5$	$\frac{\mu V/h}{A/cm^2} 25\% 50\%$ Parameter (KPI) Unit SoA 2017 Performance W/cm ² 1,3 Durability $\mu V/h$ N/A $\int_{0}^{0} \int_{0}^{0} $	$\frac{\mu V/h}{A/cm^2} 25\% 50\% 75\%$ A/cm ² Parameter (KPI) Unit SoA FCH Call topic performance W/cm ² 1,3 1 Durability $\mu V/h$ N/A 13 (5000 hrs) $\int_{0}^{0} \int_{0}^{0} \int_$	$\frac{\mu V/h}{A/cm^2} 25\% 50\% 75\%$ Parameter (KPI) Unit SoA FCH JU Target Call topic 2017 Performance W/cm ² 1,3 1 N/A Durability $\mu V/h$ N/A 13 (5000 hrs) 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Last Progress

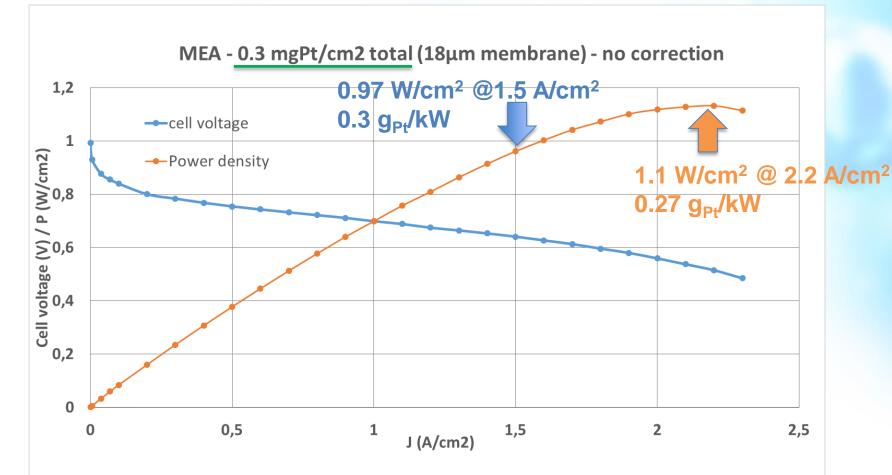




Operating conditions: **68° C**, **P**_{ano/cath} **2.2 / 2.0 bara; RH**_{ano/cath} **40 /50; St**_{H2/air}, **1.4/1.6** CEA large area single cell design (>100 cm²)

Last Progress





Operating conditions: **68° C**, **P**_{ano/cath} **2.2 / 2.0 bara**; **RH**_{ano/cath} **40 /50**; **St**_{H2/air}, **1.4/1.6** CEA large area single cell design (>100 cm²)

Technical conclusions

Developement of new catalysts (based on Pt):

- → Ex situ caractérisation : all targets reach
- → NTC : difficulties for integration in AL (agglomerates of NTC), good integration @ anode side → new methodology to functionnalize graphitized support.
- → SnO₂ Sb : dopant leaching @ low potentiel (very promising for PEMWE)

Developement of bio inspired catalyst :

- → Anode side: stability decreases with temperature (new concepts to be found)
- → Cathode side: difficulties for integration (working on the AL structure and material morphology is mandatory)

Degradation of anode side when harsh load cycle used

SYNERGIES WITH OTHER PROJECTS AND PROGRAMMES



FCH and FP projects	Interaction and/or joint activities				
DECODE	Provides knowledge about degradation processes and mechanisms;				
Autostack CORE	Use of DECODE GDLs in IMPACT Uses IMPACT results on ultra-low loaded MEAs under automotive conditions				
PremiumAct	Provides results on degradation				
Second Act	Provides results on degradation				
IMPALA	Exchange about improved GDLs				
IMPACT	Provides input related to low loaded MEAs				
PEMICAN	Provides input related to low loaded MEAs				
Immediate	Provides stack				

National projects	Interaction and/or joint activities
SURICAT	Catalyst supported metal oxide

DISSEMINATION ACTIVITIES



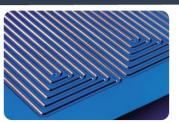


Publications: 15

- G. Ozouf, C. Beauger, Niobium- and antimony-doped tin dioxide aerogels as new catalyst supports for PEM fuel cells, Journal of Materials Science 51(11) (2016) 5305-5320
- T. N Huan et al, Bio-inspired Noble Metal-Free Nanomaterials Approaching Platinum Performances for H2 Evolution and Uptake

Patents: 2

Some Advertisement





Find more information and contact us on: http://www.cobra-fuelcell.eu/

Open Workshop dedicated to PEMFC bipolar plate innovations : from manufacturing to real field testing

December 13th 2017 at CEA Grenoble, France

Registration is free but inscription is necessary Inscription deadlines : For non-EU people : November 10th For EU people : December 1st

Please contact: <u>fabrice.micoud@cea.fr</u> for registration and more information

The COBRA project, funded by FCH-JU and gathering European industrials and scientists, has been initiated to study new manufacturing methods and coating concepts for metal bipolar plates and demonstrate their interest for Fuel cell systems in real life conditions.

















Thank You!

Coordinator: pierre-andre.jacques@cea.fr