# **RUBY**

ROBUST AND RELIABLE GENERAL MANAGEMENT TOOL FOR PERFORMANCE AND DURABILITY IMPROVEMENT OF FUEL CELL STATIONARY UNITS



| Project ID                                      | 875047  |  |  |  |
|---|---|--|--|--|
| PRR 2025  | Pillar 4 - H <sub>2</sub> End Uses - Stationary Applications  |  |  |  |
| Call Topic                                      | FCH-02-8-2019   |  |  |  |
| Project Total<br>Costs                          | 3 024 715.00  |  |  |  |
| Clean H <sub>2</sub><br>JU Max.<br>Contribution | 2 999 715.00  |  |  |  |
| Project Period                                  | 01-01-2020 - 31-08-2025   |  |  |  |
| Coordinator<br>Beneficiary                      | UNIVERSITA DEGLI STUDI DI<br>SALERNO, IT  |  |  |  |
| Beneficiaries                                   | NEW ENERDAY GMBH, BITRON ELECTRONICS SPA, MINERVAS SRL, COMMUNAUTE D' UNIVERSITES ET ETABLISSEMENTS UNIVERSITE BOURGOGNE - FRANCHE - COMTE, NEW ENERDAY GMBH, TEKNOLOGIAN TUTKIMUSKESKUS VTT OY, SOLIDPOWER SPA, BITRON SPA, BALLARD POWER SYSTEMS EUROPE AS, EIFER EUROPAISCHES INSTITUT FUR ENERGIEFORSCHUNG EDF KIT EWIV, FONDAZIONE BRUNO KESSLER, UNIVERSITE DE FRANCHE-COMTE, INSTITUT JOZEF STEFAN, ECOLE POLYTECHNIQUE FEDERALE DE LAUSANNE, COMMISSARIAT A L ENERGIE ATOMIQUE ET AUX |  |  |  |

## http://www.rubyproject.eu

**ENERGIES ALTERNATIVES** 

#### **PROJECT AND GENERAL OBJECTIVES**

RUBY aims to exploit electrochemical impedance spectroscopy (EIS) for developing, integrating, engineering and testing a comprehensive and generalised monitoring, diagnostic, prognostic and control (MDPC) tool. Thanks to EIS features, RUBY will improve the efficiency, reliability and durability of solid oxide fuel cell (SOFC) and polymer electrolyte fuel cell (PEMFC) systems for stationary applications. The tool relies on advanced techniques and dedicated hardware, and will be embedded in the fuel cell systems for online validation in the relevant operational environments.

#### **NON-QUANTITATIVE OBJECTIVES**

The MDPC tool performs monitoring, diagnosis, prognosis control and mitigation of the stack and balance of plant (BoP) for PEMFC in back-up applications and for SOFCs for micro-combined-heat-and-power applications.

# PROGRESS, MAIN ACHIEVEMENTS AND RESULTS

- Tests on proton exchange membrane stacks and systems have been performed in nominal conditions.
- Tests on SOFC stacks have been commissioned.
- Preliminary tests on SOFC system have been performed in nominal conditions.
- Preliminary versions of monitoring, diagnostics and prognostics algorithms have been developed and tested.

- Hardware of the MDPC tool has been designed, manufactured and tested.
- Concept and preliminary design of hardware for EIS perturbation stimuli have been determined.

#### **FUTURE STEPS AND PLANS**

- RUBY will acquire conventional and advanced signals. The tool measures conventional signals from the balance of plant and stack (voltage, current, temperature, etc.) and the EIS for the stack.
- RUBY will advance the monitoring, diagnostic, prognostic and control (MDPC) activities. The tool monitors the state of health of the stacks and the systems, detects faults at stack and balance-of-plant levels, estimates the stacks lifetimes, applies advanced control actions and proposes mitigation strategies at system level.
- Tests will be performed on proton exchange membrane stacks and systems in faulty conditions
- Tests will be performed on SOFC stacks in nominal and faulty conditions.
- Tests will be carried out on the SOFC system in faulty conditions.
- MDPC tool algorithms will be integrated into the hardware.
- Hardware will be commissioned for EIS perturbation stimuli.
- The MDPC tool will be implemented and tested.

### **PROJECT TARGETS**

| Target source               | Parameter  | Unit   | Target | Achieved to date by the project | Target achieved? | SoA result achieved to date (by others) | Year for<br>reported SoA<br>result |
|-----------------------------|--|--------|--------|---------------------------------|------------------|---|------------------------------------|
| Project's own<br>objectives | Lifetime of back-up applications (PEM)                 | years  | 15     | 12                              |                  | 12                                      | 2020                               |
|                             | Electrical efficiency of back-up applications (PEM)    | % LHV  | 45     | 45                              | _                | 45                                      |                                    |
|                             | Reliability of back-up applications (PEM)              | BX-Y   | B10-15 | B25-12                          |                  | B25-12                                  |                                    |
|                             | Lifetime of micro-CHP applications (SOFC)              | years  | 12     | 10                              |                  | 10                                      |                                    |
|                             | Maintenance costs of back-up applications (PEM)        | €/year | 452    | 617                             |                  | 617                                     |                                    |
|                             | Availability of micro-CHP applications (SOFC)          | %      | 99     | 97                              |                  | 97                                      |                                    |
|                             | Availability of back-up applications (PEM)             | %      | 99.99  | 99.99                           | _                | 99.99                                   |                                    |
|                             | Electrical efficiency of micro-CHP applications (SOFC) |        | 39     | 35                              | _                | 35                                      |                                    |



