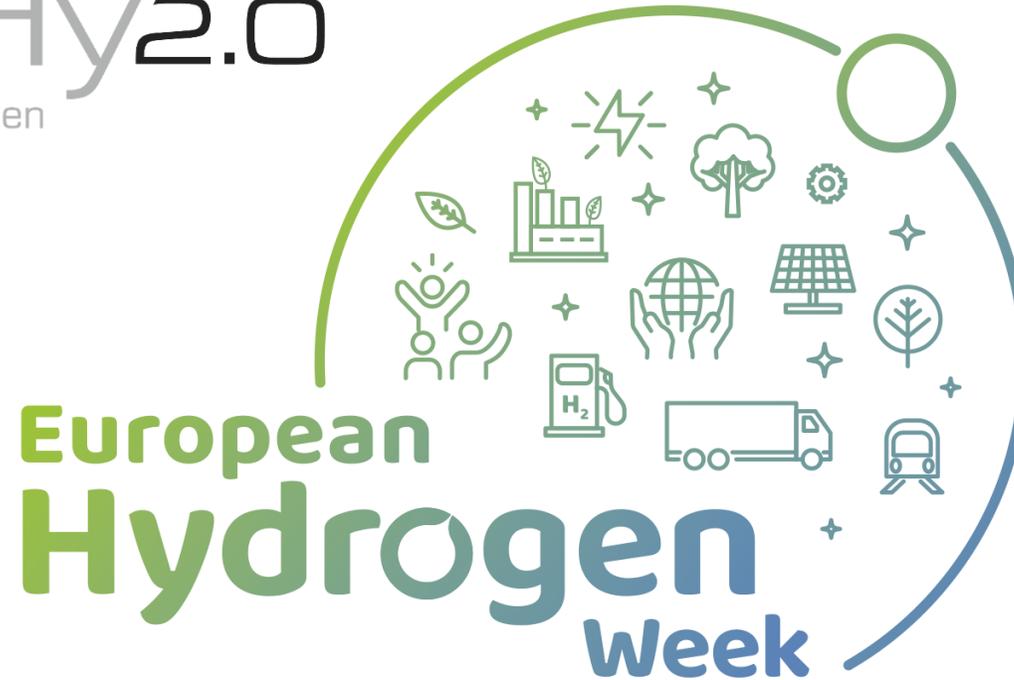


## Green Industrial Hydrogen via steam electrolysis



Simon Kroop

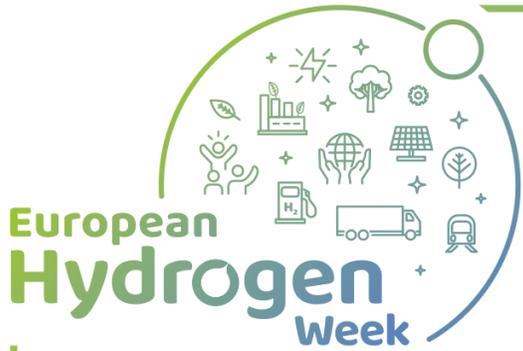
Salzgitter Mannesmann Forschung GmbH

[www.green-industrial-hydrogen.com](http://www.green-industrial-hydrogen.com)

[s.kroop@sz.szmf.de](mailto:s.kroop@sz.szmf.de)

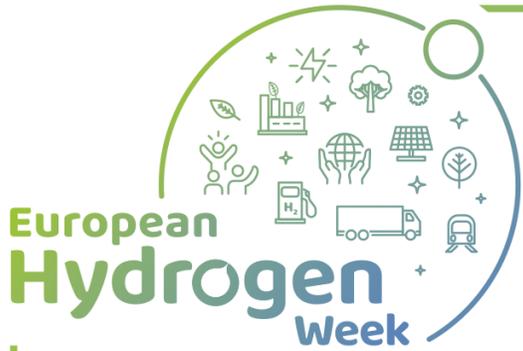
#PRD2020  
#CleanHydrogen





# Project Overview

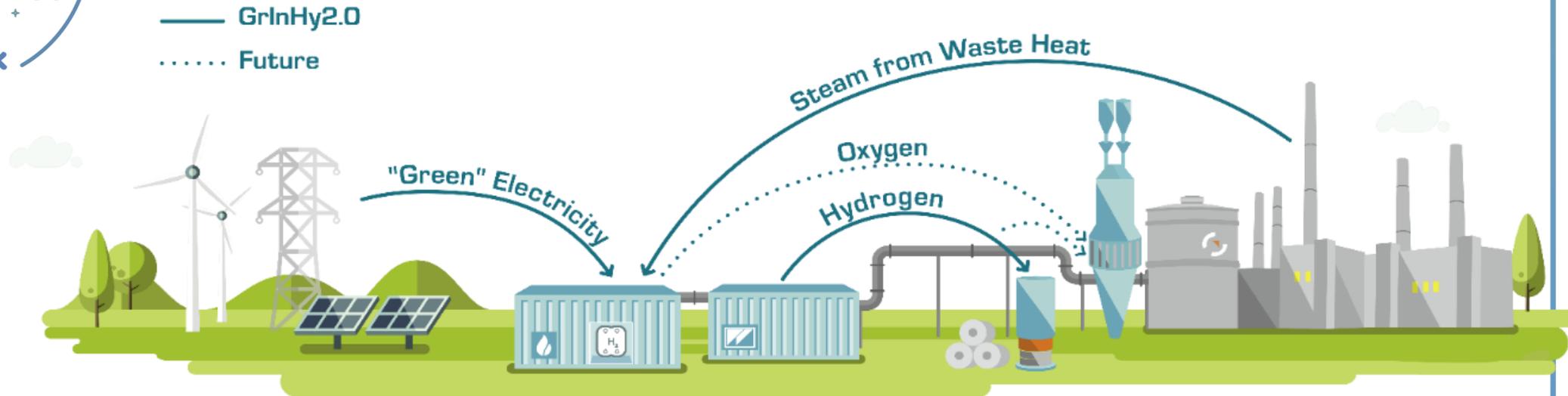
- Call year: 2018
- Call topic: FCH-02-2-2018 - Demonstration of large-scale steam electrolyser system in industrial market
- Project dates: 01/2019 - 12/2022
- % stage of implementation 01/11/2019: 45.8 %
- Total project budget: 6 million €
- FCH JU max. contribution: 4 million €
- Other financial contribution: none
- Partners: Salzgitter AG, Sunfire GmbH, Paul Wurth S.A., Tenova SpA, CEA



# Who is GrInHy2.0?



# Project Summary - Mission



## GrInHy2.0 is...

- the first High-Temperature Electrolyser of the Megawatt-class.
- most energy-efficient hydrogen production using green electricity and steam from waste heat.
- the full integration into the existing infrastructure of Salzgitter's steel plant.
- setting new standards in long-term stack validation of the Solid Oxide Electrolysis Cell technology.



Achievement to-date

150 kW<sub>el,AC</sub>



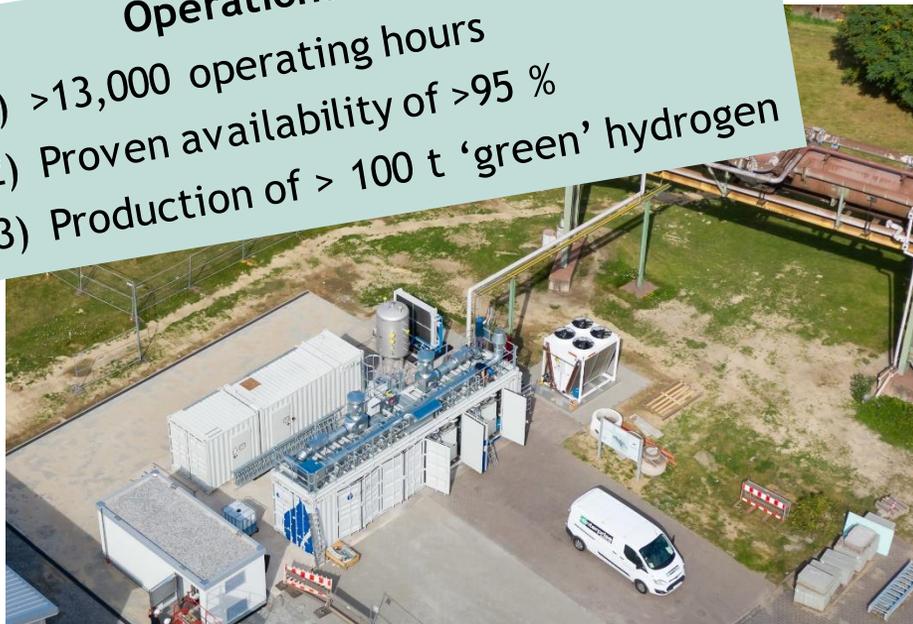
720 kW<sub>el,AC</sub>

25%

50%

75%

- Operational objectives**
- (1) >13,000 operating hours
  - (2) Proven availability of >95 %
  - (3) Production of > 100 t 'green' hydrogen



	GrInHy2.0	AWP
<b>Nominal Power</b>	720 kW <sub>el,AC</sub>	-
<b>Net H<sub>2</sub> Production Rate</b>	18 kg <sub>H2</sub> /h	>15 kg <sub>H2</sub> /h
<b>Electricity Consumption</b>	39.7 kWh <sub>el</sub> /kg	<40 kWh <sub>el</sub> /kg
<b>Part Load Ability</b>	15...100 %	
<b>Ramp-up Time</b>	5 min	



[Delivery of the world's largest High-Temperature Electrolyser](#)

# Project Progress - Project Progress - Reduction of CAPEX

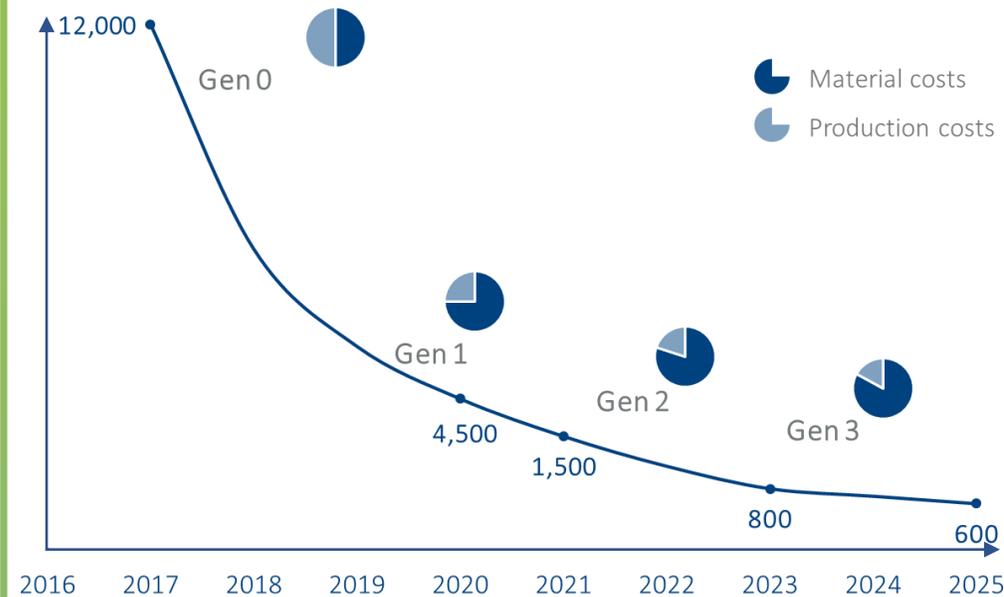
## Achievement to-date

12,000\*  
€/ (kg<sub>H2</sub>/d)



4,500  
€/ (kg<sub>H2</sub>/d)

CAPEX in €/ (kg/d)



Material costs  
Production costs

	GrInHy2.0	AWP
CAPEX target	4,500 €/ (kg/d)	4,500 €/ (kg/d)

### Cost reduction drivers

- (1) Integration of multiple stacks into one system.
- (2) Reduction of material costs: Increase of purchase volume and using cost-optimized materials.
- (3) Reduction of production costs by reducing cycle times via automation.

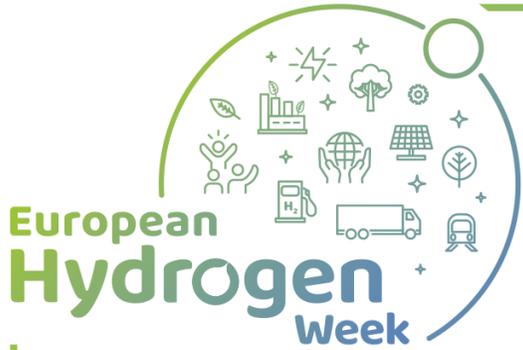
# Exploitation Plan/Expected Impact

## Impact

- (1) Increase energy efficiency by using 20 % less electricity compared to low-temperature electrolyser
- (2) Reduce operating and capital costs
- (3) Prove the reliability of HTE in a full industrial integration
- (4) Improve the TRL from 5 to 7 at end of the project

## Exploitation

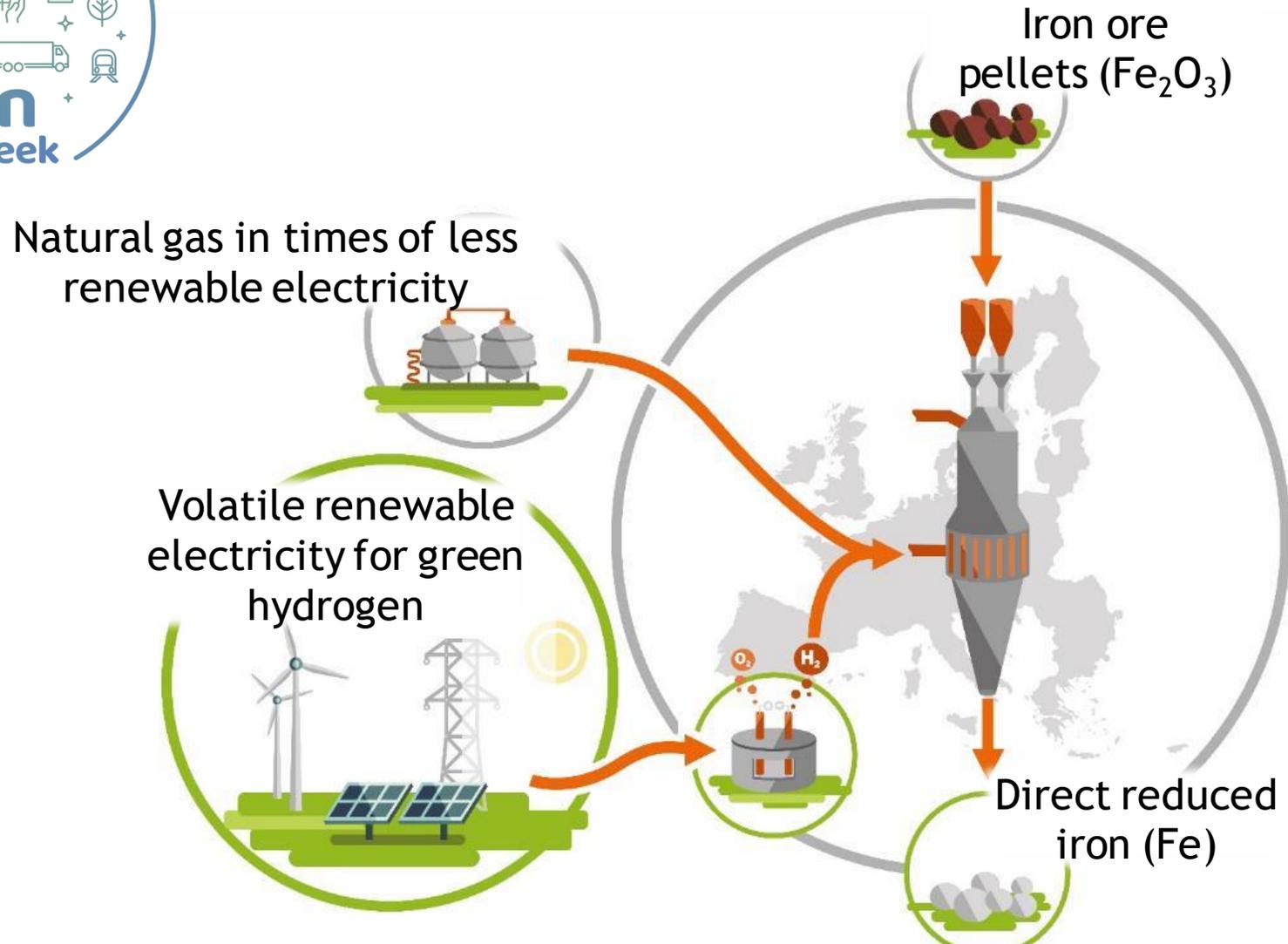
- (1) Exploitation of project results in cross-cutting activities such as standardization, regulatory aspects, etc.
- (2) Outcome of long-term stack testing will be used for improvement of stack development
- (3) Engineering experience and operational results will directly be exploited in MultiPHLY<sup>1)</sup> project
- (4) Potential benefits of coupling the HTE with the future hydrogen-based low carbon steelmaking will be applied in Salzgitter's SALCOS project



The iron and steel sector is responsible for **7 %** of the world's CO<sub>2</sub> emissions.

**But** we have the unique chance to directly avoid those emissions by the use of **hydrogen**.

# Milestone for hydrogen-based steelmaking



# Milestone for hydrogen-based steelmaking

**SALCOS**  
Steelmaking. Reinvented.

Natural gas in times of  
less renewable electricity

Volatile renewable  
electricity for green  
hydrogen

Iron ore  
pellets ( $\text{Fe}_2\text{O}_3$ )

Direct reduced  
iron (Fe)

## Main technological advantages

- Established Direct Reduction technology  
→ technical maturity
- Flexibility in using volatile hydrogen shares  
→ supports the transition of the energy system
- Avoiding today's  $\text{CO}_2$  emissions by more than 95%  
instead of recycling  
→ reduction potential of >150 Mt of  $\text{CO}_2$  in Europe

 *First study on  $\text{H}_2$  steelmaking available soon* [@CORDIS](#)

