

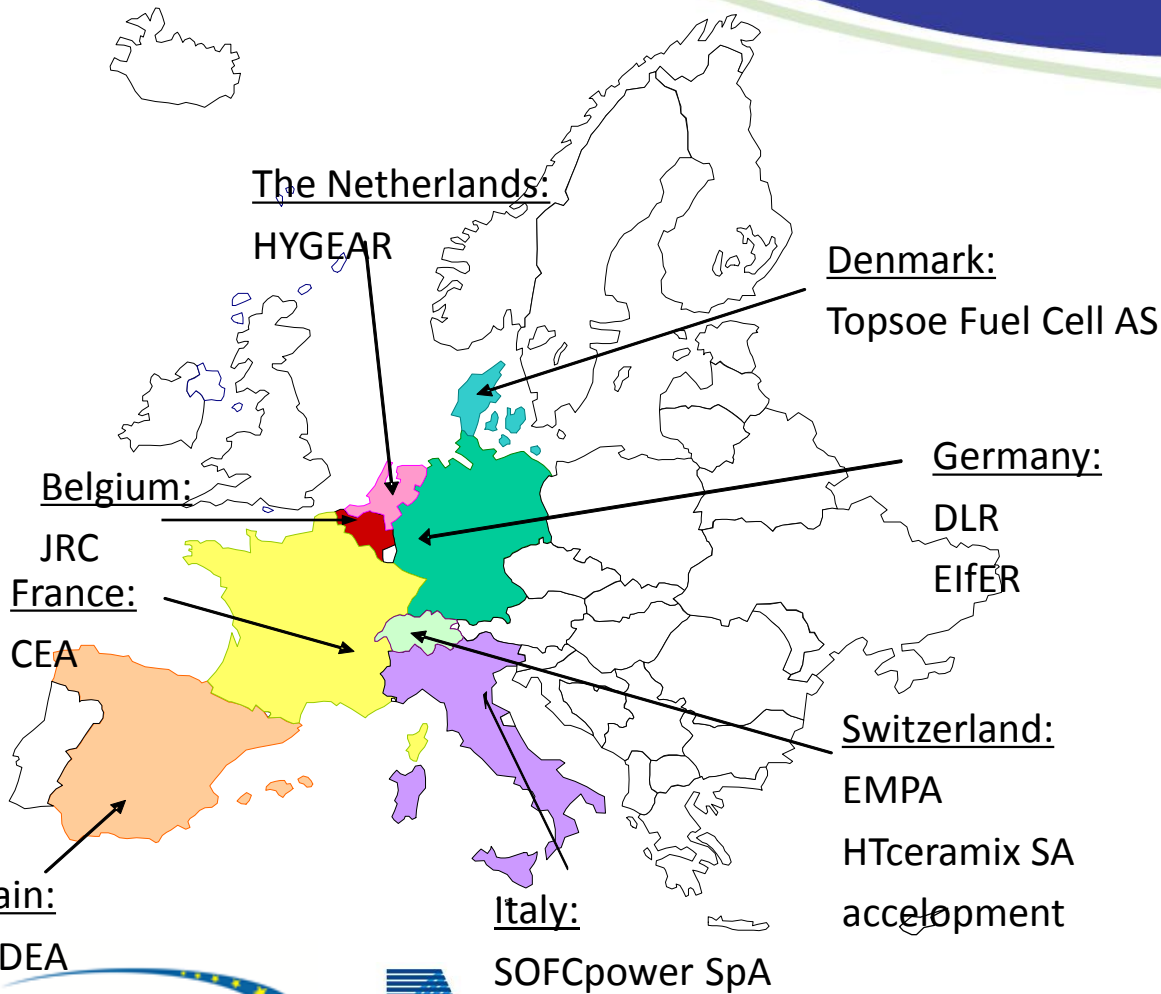
ADEL – ADvanced Electrolysers 256 755

Topic SP1-JTI-FCH.2009.2.3:
New generation of high temperature electrolyser

Olivier Bucheli

HTceramix-SOFCpower

Consortium



Overview

13 members
8 countries
7 industrial (5 SME)
6 R&D centers

Hi2H2

(CEA, Eifer, EMPA, DLR)

SOFC6002

(CEA, HTceramix, TOFC, EMPA)

REL-HY

(CEA, Eifer, TOFC, EMPA)

Objective

The ADEL project targets hydrogen production that is

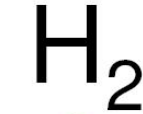
- cost-competitive
- high energy efficient and sustainable
- based on renewable energy sources or nuclear

Intermediate Temperature Steam Electrolysis (ITSE)

- optimize electrolyser life time and cost by
 - decreasing operating temperature
 - maintain satisfactory performance level
- achieve high energy efficiency at the levels of
 - the electrolyser unit itself and its operating window
 - the energy system composed by heat and power sources and the

device

Various heat sources with specific characteristics



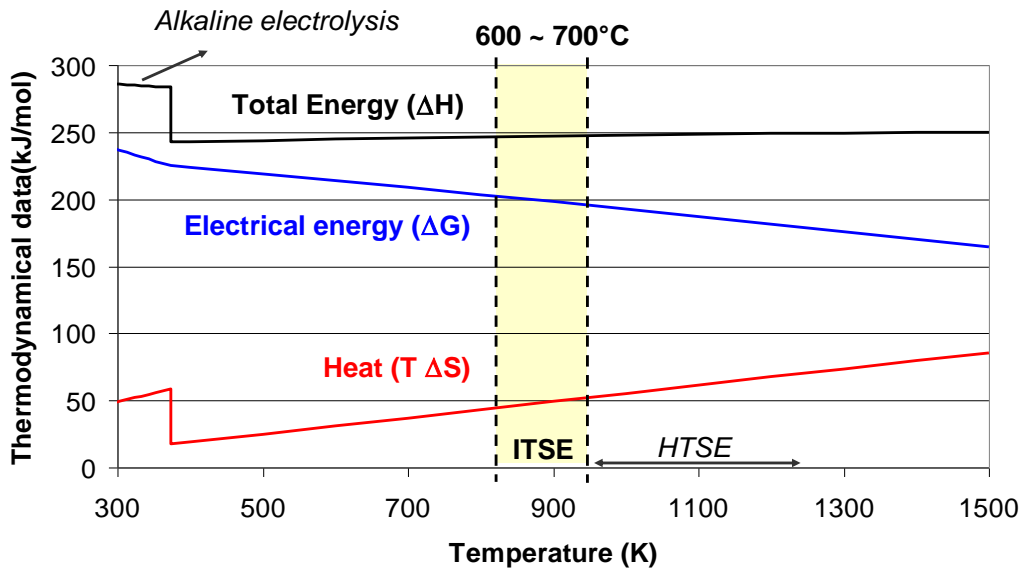
HTE



Technology Platform Operation Review Days, Brussels 8th-9th December 2005

HI2H2 project

Philippe STEVENS



Optimal coupling of sources and device for efficient hydrogen production by ITSE

Heat required for high efficiency

Complete System

Including heat & power sources
(renewable & nuclear) and electrolyser

Evaluation of ITSE coupling with renewables

→ **Flow sheet for complete system integration**
→ **Efficiency evaluation in selected case study**

I.T. Electrolyser Unit

Including auxiliaries and stack

Heat and Power Sources

Intermediate Temperature Electrolyser Stack (ITSE)

Consequences for ITSE stack operation conditions

Boundary specification for ITSE unit coupling

Renewables (Solar, Wind), Nuclear and Geothermal

*Experimental iteration with SoA and improved stack components – Analysis of **degradation mechanisms***

Improved stack components with enhanced durability and robustness for coupling to renewable energy sources

The **most energy efficient coupling solutions** will be used as basis to specify a proof of concept demonstrator including a ITSE stack.

Expected outcome

Improved cells and small stacks with better performance and improved durability:

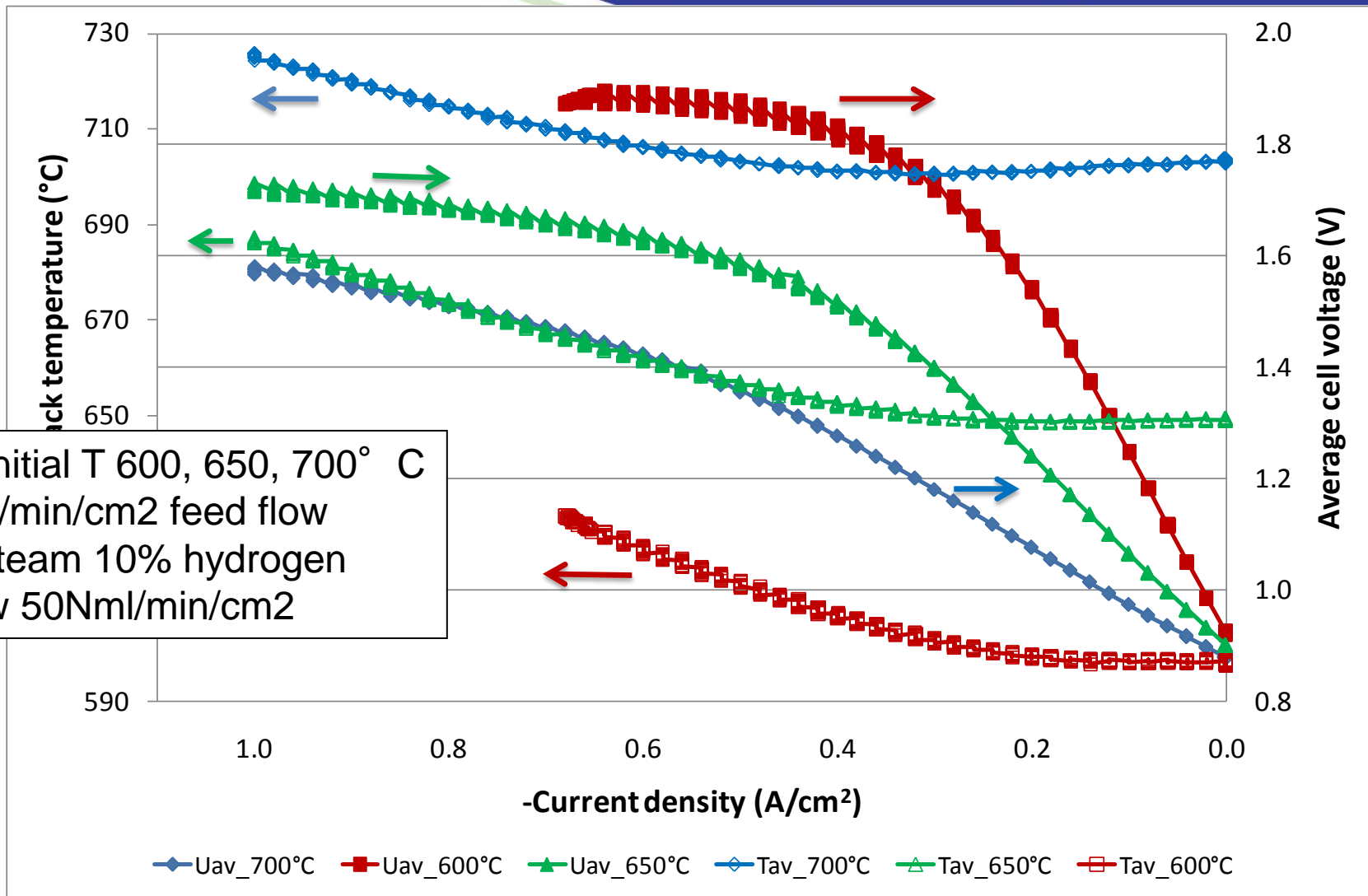
- Cell degradation < 0.5% /1000 hours (relevant conditions)
- Improved interconnects and coatings
- Current density of 2 A/cm²
- Improved sealants
- Stack degradation < 1% /1000 hours under relevant conditions

Flow sheet with adjustable parameters to assist the development of systems

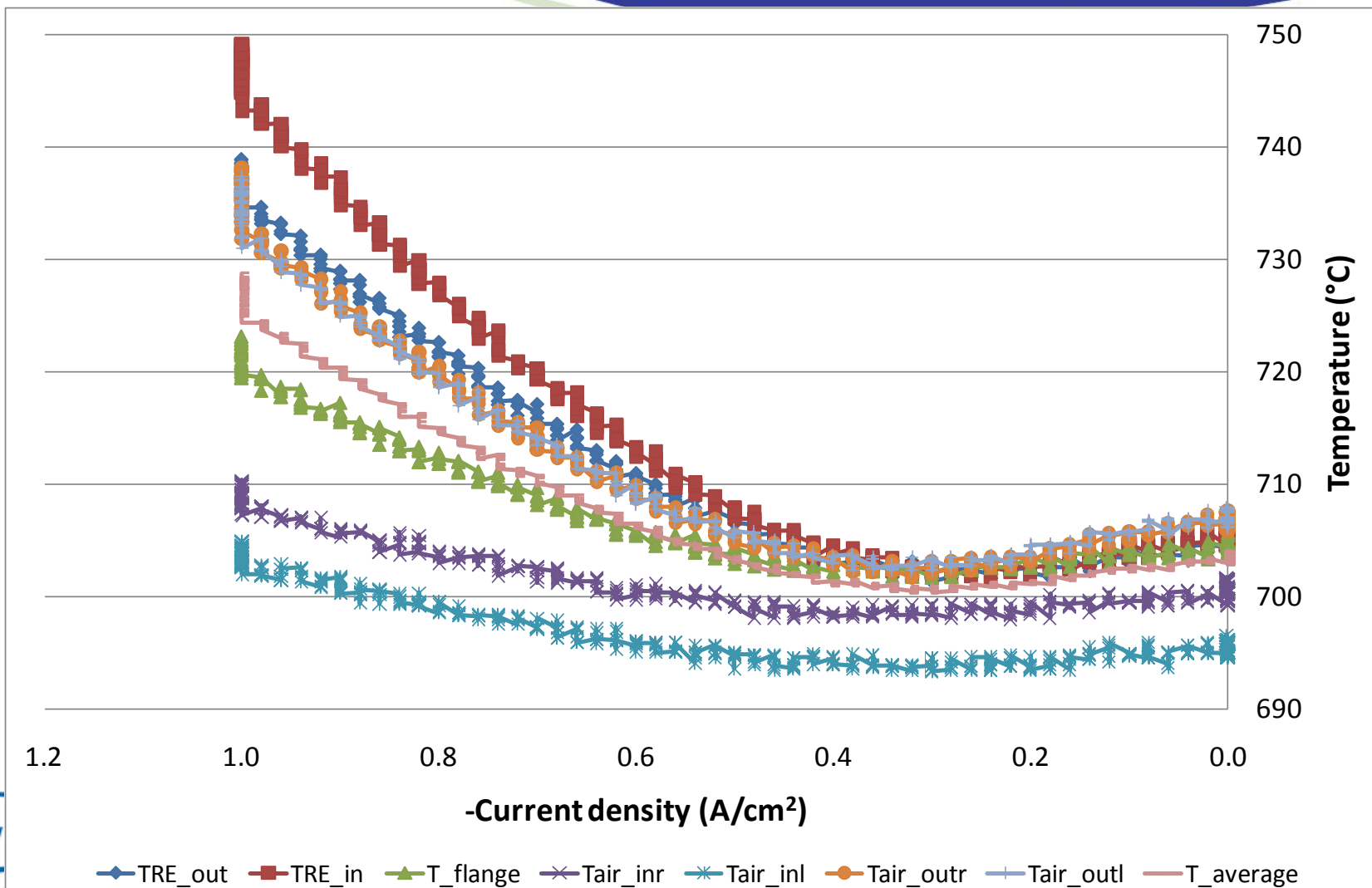
Based on SOFC600 results, materials development aims to achieve all objectives in a temperature window of 600 to 700° C.

Flow sheets will allow to determine the influence of the temperature of the heat source

stack heating during



temperature change during U-i according to position in stack



MAIP targets

Hydrogen Production & Distribution

- Appropriate H2 supply chain (including fuel purity) ✓
- to match Transport, Stationary and Early Markets requirements. For 2015 10 - 20% of general H2 -
- demand produced via carbon free/carbon lean processes ✓
- Cost of H2 delivered at refuelling station < €5/kg (€0.15/kWh) ?

Generally well aligned project with mid to longterm orientation

Initial results & open SOE questions .

- Project started Jan 2011
- Challenge to integrate the different levels
 - Electrochemistry, device, energy system
- Thermal effects and flows in focus
- Materials research progressing as expected
 - (learning curve Real-SOFC, SOFC600)

Dissemination

- Web-Site: adel-energy.eu
- Publications in reviewed papers
- 2 Public Workshops
 - Sevilla, Spain, October 2011
 - Grenoble, France, autumn 2012
- Participation in conferences such as the European Fuel Cell Forum in Lucerne (efcf.com)

Electrolysis statements

- Hydrogen production from excess electricity is key
 - Intermittant/dispatchable operation is required
 - Grid balancing has an economic value
 - Intermode energy switch from electricity to mobility and/or heat reduces generally the carbon footprint
- Excess electricity to fuel by electrochemistry is of strong interest
- Electrolysis is a bridging technology and hydrogen is one energy vector towards low-carbon energy generation
 - Enabling more renewable and nuclear generation

- Electrolysis simulation and flow sheeting allow to orient materials search towards relevant objectives (T, p, I, durability)
- Simulation tools need to be validated against experimental performance
- Intermediate temperature stack operation (SOE@600° C) might not be required from a system point of view
- Pressurised SOE operation seems to be relevant from system side
 - kinetically increased stack performance and reduced BoP costs
 - does it affect degradation?

Next steps

The project will establish the preliminary design of an ITSE demonstrator taking into account

- the performances of the materials, cells and stacks,
- the integration of the unit in a thermally couples system
- the availability of heat sources

This outcome is the intended basis for a demonstration project for this new exciting technology!

A link to fueling infra-structure up-build is appreciated to adjust project system evaluation and design concepts to evolving market needs.

Thank you for your attention

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