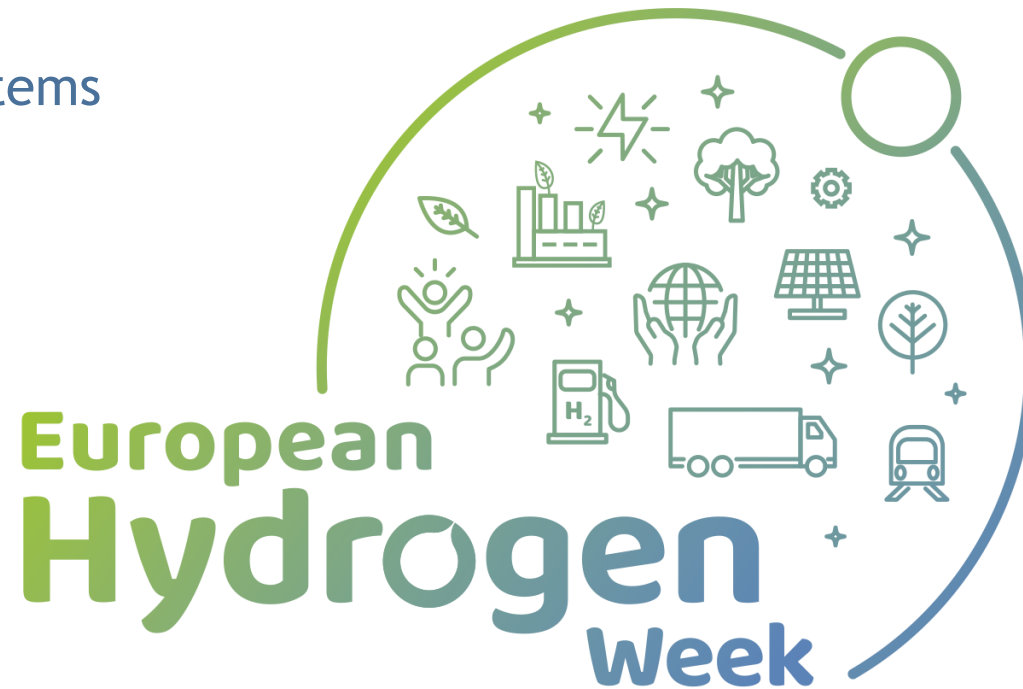


ComSos

Commercial-scale SOFC systems



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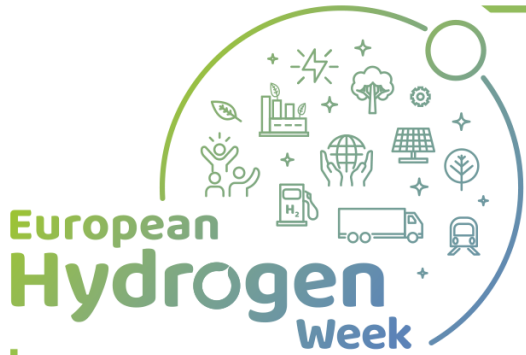


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#EUResearchDays
#PRD2022
#CleanHydrogen



Project Overview

Call year: 2017

Call topic:

FCH-02-11-2017

Validation and demonstration of commercial-scale fuel cell core systems within a power range of 10-100kW for selected markets/applications

Project dates:
1.1.2018 - 31.8.2023

Total project budget:
10 277 500 €

ComSos

% stage of implementation
6/7/2022: 88 %

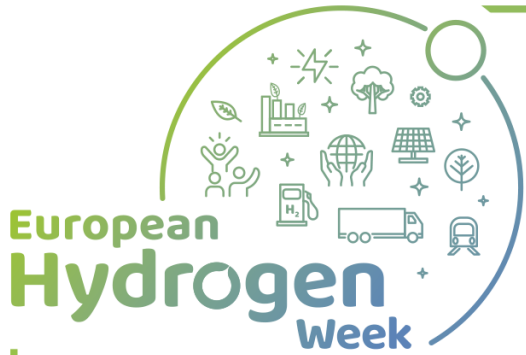
FCH JU contribution: 7 486 955 €
Other financial contribution:
2 790 545 €



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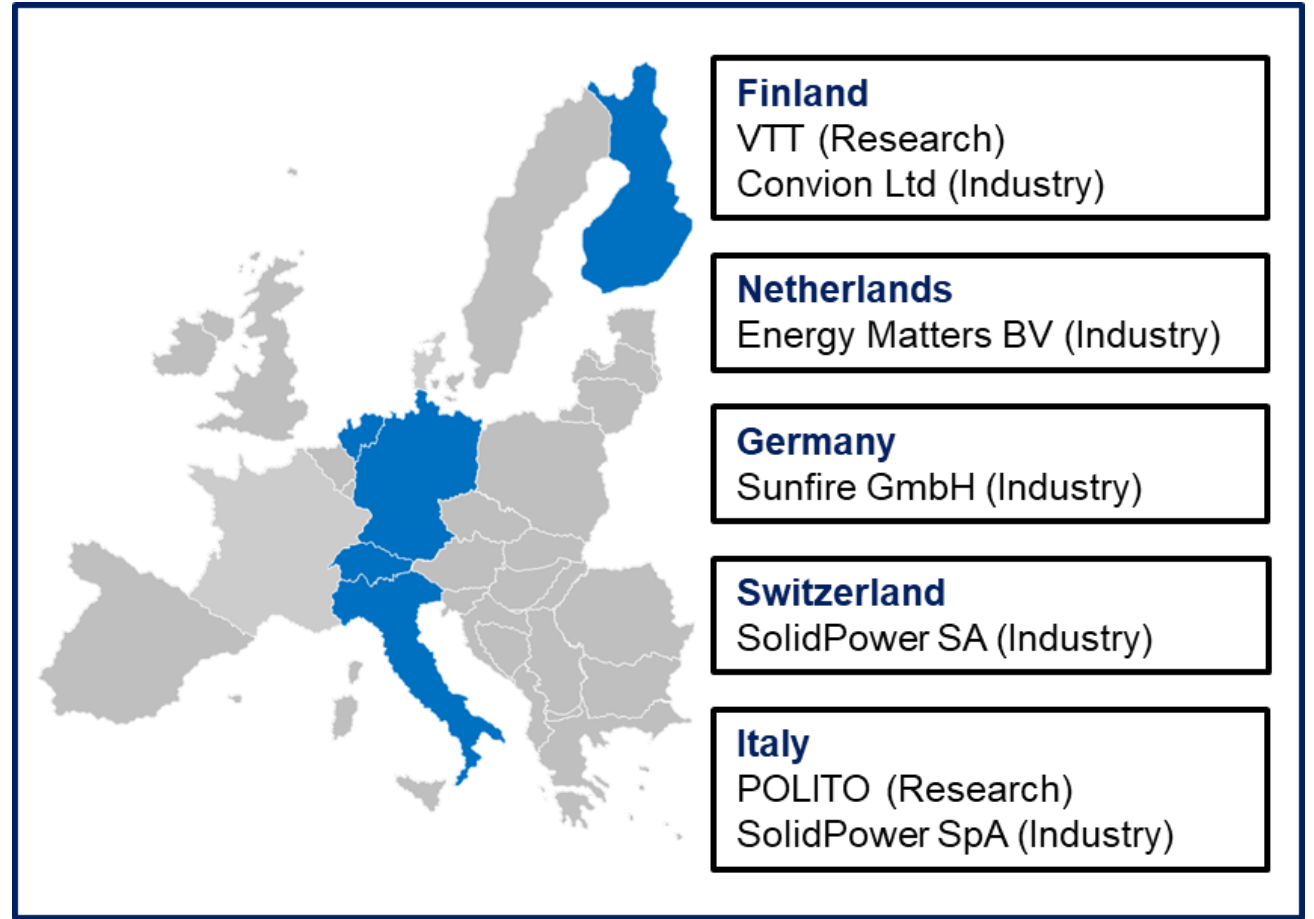
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Project Overview



POLITECNICO
DI TORINO



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Project Summary

- The key objective is to demonstrate SOFC based CHP solutions (450 kW_e)
 - ✓ Convion: 2 units of 60 kW_e each (total 120 kW_e)
 - ✓ Sunfire: 6 units of 25 kW_e each (total 150 kW_e)
 - ✓ SolidPower: 15-30 units of 6-12 kW_e each (total 180 kW_e)
 - ✓ 9000 hours of demonstration time of each units (~ One year)
 - To proof electrical efficiency to be more than 50%, and overall efficiency close to 90%
 - To proof lower emission of CO₂, NO_x and particulate than conventional technologies
 - Statistical data for end-users and investors
- Other key objectives are
 - ✓ EU worldwide leadership in Mini FC-CHP market
 - ✓ Take benefits from μ-CHP volumes and cost reductions
 - ✓ Confirm investment opportunity
 - ✓ Additional jobs creation for Mini FC-CHP

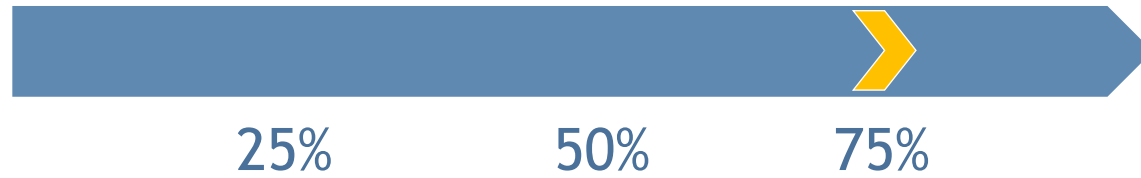


Project Progress/Actions - Installed units



Achievement to-date

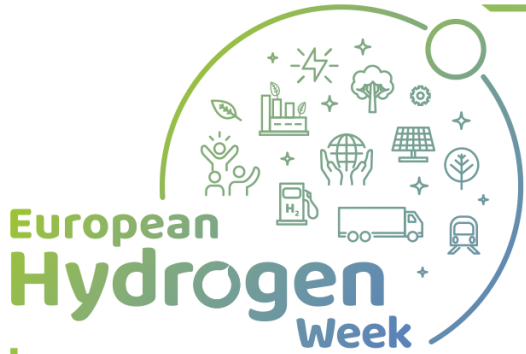
Project start
value = 0 kW_e



Project target
value =
450 kW_e

- 450 kW_e have been installed or are under installation process or demo sites have been chosen
- Sunfire five units installed (150 kW_e)
 - ✓ Four in Taiwan
 - ✓ One in Austria
- Convion two units installed (120 kW_e)
 - ✓ One in China
 - ✓ One in Estonia
- SolidPower twenty units are on the way (180 kW_e)
 - ✓ Four in Italy (36 kW_e)
 - ✓ 16 in Germany (144 kW_e)
 - ✓ Delays in installations → Will be installed before summer 2023



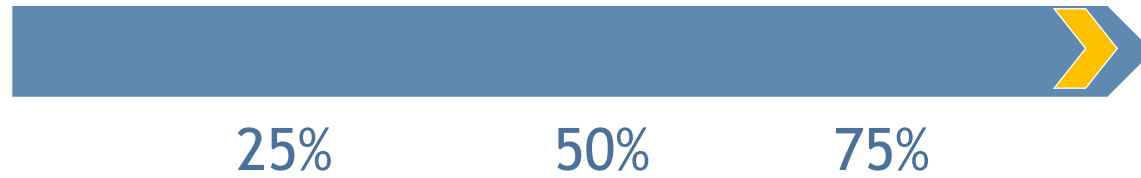


Project Progress/Actions - Emissions



Achievement to-date

Project start
value $\text{NO}_x = ?$



Project target
value $\text{NO}_x <$
40 mg/kWh

- One system from each manufacturer has been validated by measuring emissions during normal operation, start up and shut down
- During normal operation CH_4 and CO emissions are nearly zero (or below detection limits)
- NO_x levels are very low (below detection limits) < 40 mg/kWh
- Systems work as an air cleaner: Less particles in the exhaust flow than in surrounding ambient air
- All the results were very similar and proved that SOFC-technology is very environmentally friendly

Project Progress/Actions - Electrical efficiency



Achievement to-date

Project start
value = 41-50%



Project target
value > 50%

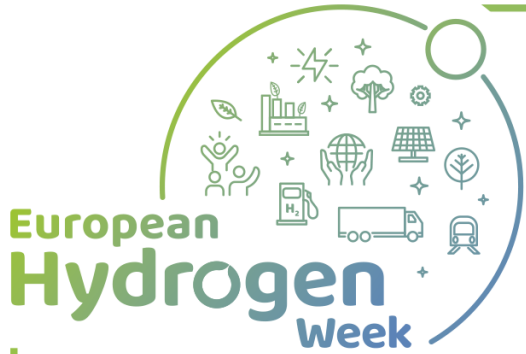
25%

50%

75%

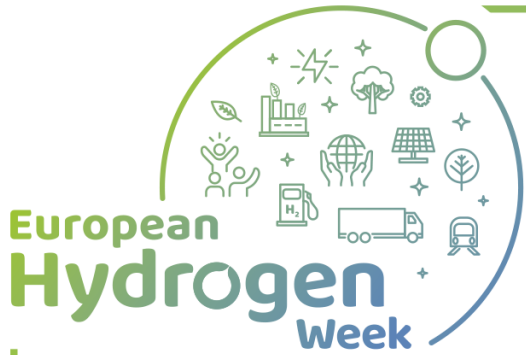
- Convion > 60%
- SolidPower > 57%
- Sunfire > 50%
- All units show very good performance (Eff >50%)





Risks, Challenges and Lessons Learned

- More than 300 kW_e SOFC power has been installed
 - ✓ The rest 150 kW_e (SP units) will be installed before summer 2023
 - ✓ 9000 operation hours of each units will not be reached in 8/2023
- Market segment is demanding
 - ✓ To find customer is challenging
 - ✓ Commitment of customer takes lot of time
- ComSos units provide learnings about design, installation and operation
 - ✓ All units show very good performances (Eff >50%)
 - ✓ All systems fulfil emission requirements
- It seems that the key objectives of the project will mainly be achieved



Exploitation Plan/Expected Impact

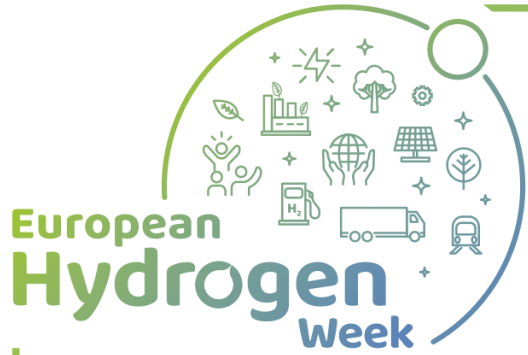
Exploitation

The main exploitation of the project results will be realised in the products:

- Sales volume
- Turnover
- Jobs
- New business models

Impact

- Components for ComSos units have been manufactured and sourced in Europe → Impact on the European manufacturing and component supply chain
- ComSos technology has been introduced to mini-CHP markets → Impact on European leadership in a SOFC products in the range of 10-60 kW_e
- Increase in number of employees in OEMs → Impact on a job creation
- Identification and preparation of alternative business models and financing arrangements → Impacts on novel routes to the market
- SOFC power generators do not create harmful emissions → Impact on environment



Communications Activities

More news can be found from ComSos webpages:

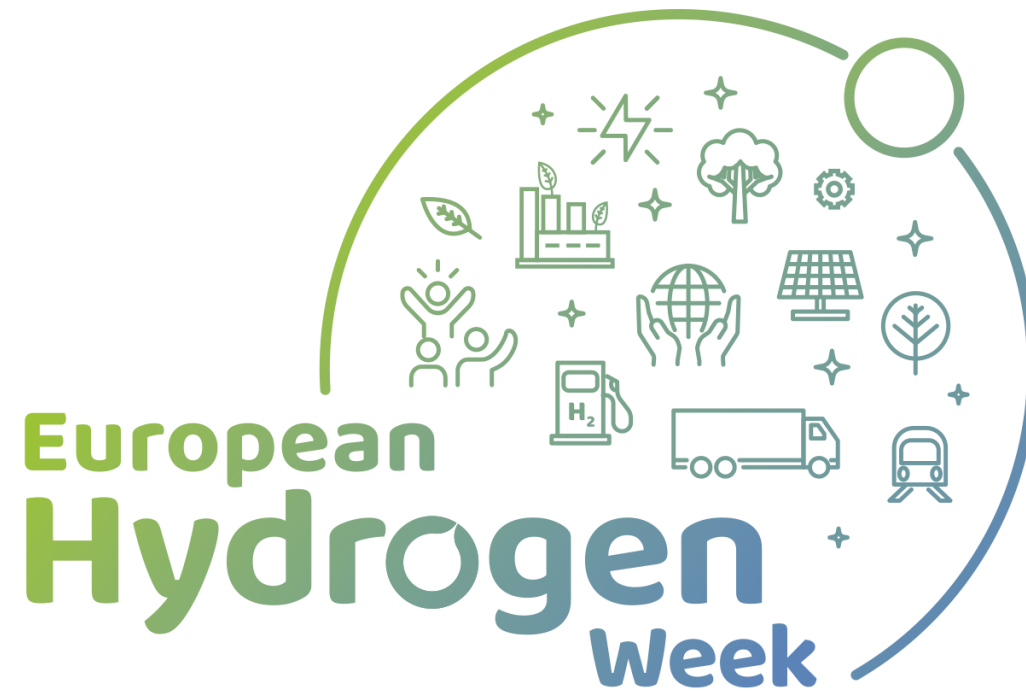
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