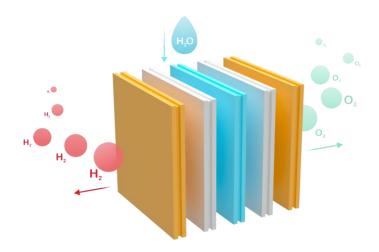




A novel stack concept for membrane-based water electrolysis with hydraulic cell compression – A prototype of an alkaline WE with improved materials and properties

Dr. Ulrich Rost

Member of the managing board Acquisition & strategical projects







SIND

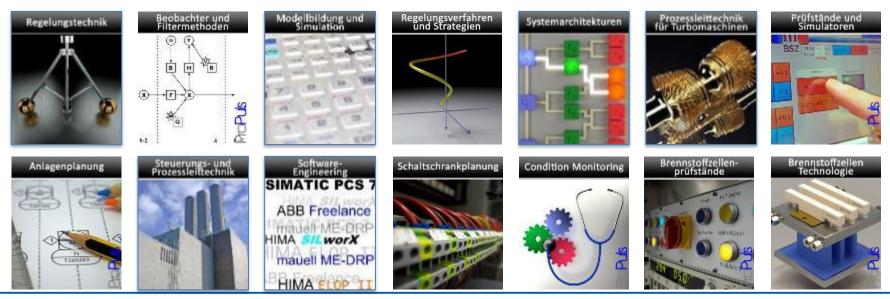
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We bring intelligence to your *H*₂-application!

- Engineering office for energy systems (electrical energy, heating, chilling, bio-gas, hydrogen)
- Modern solutions for automation and controls
- Software engineering and validation
- Prototyping, customized test benches and test systems (R&D)
- PEM/AEM water electrolysis (R&D)







Objectives of ProPuls within the NEWELY project

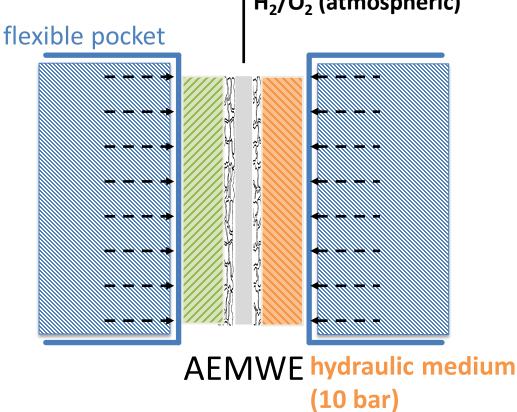
- Development and assembly of novel laboratory AEMWE cells based on hydraulic cell compression for comparative small-scale tests (active cell area = 25 cm²)
- Design and manufacture of a high-pressure AEMWE stack based on advanced materials and structures (active cell area = 200 cm²)
- Planning and realization of a laboratory test bench to accommodate and operate NEWELY test cells as well as the NEWELY prototype







Modular AEM electrolyzer design based on hydraulic cell compression



H_2/O_2 (atmospheric)

Basic principle:

- Active cell components are entirely surrounded by hydraulic medium
- This ensures homogeneous cell compression (no hot spots, any size and any number of cells possible)
- This ensures homogeneous waste heat transfer
- Fuel cell, battery and electrolyser designs possible

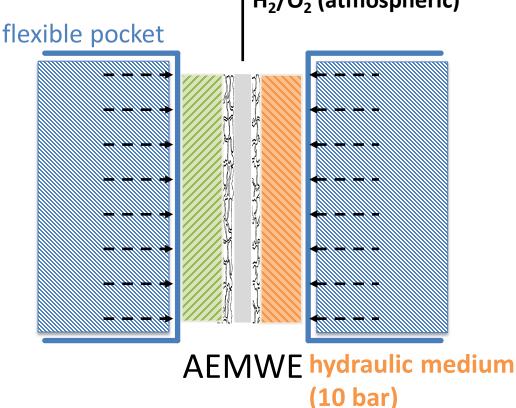


Pressure sensitive films of 4 individual cells





Modular AEM electrolyzer design based on hydraulic compression



H_2/O_2 (atmospheric)

Advantages:

- Increased stack safety for FC and EL design
- High current densities and high operation temperature
- Waste heat recuperation
- Easy stack assembly due to modular stack design

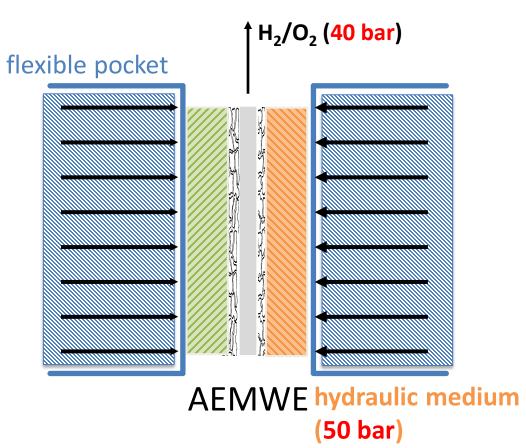
WO2011/069625:

Vorrichtung zur Energieumwandlung, insbesondere Brennstoffzellenstack oder Elektrolyseurstack





High-pressure electrolyzer design based on hydraulic compression



High pressure EL operation:

- Control of hydraulic media's pressure level according to inner cell pressure – e.g., always keep a pressure difference of 10 bar
- Planar cell design for highpressure cell components
- The outlet pressure is just dependant on the outer pressure housing and electrolyzer components

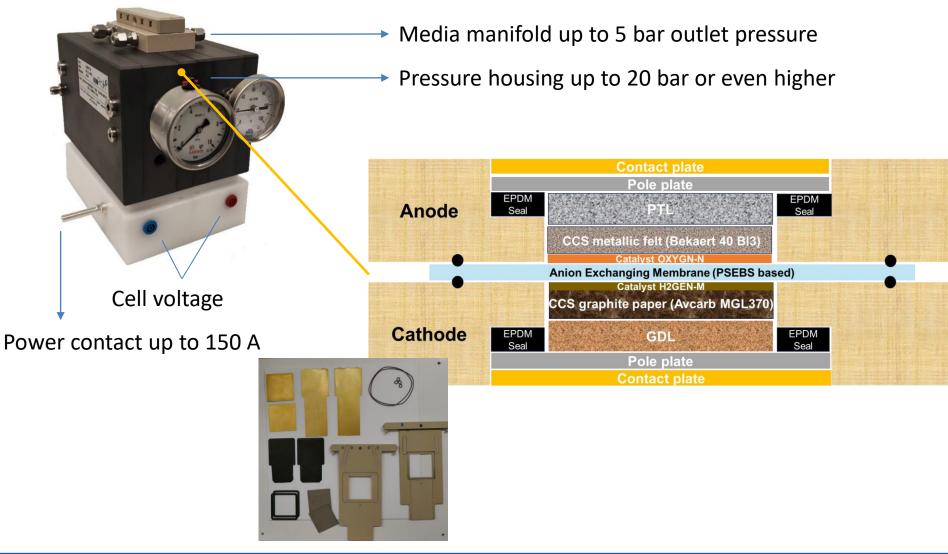
WO2014/040746:

Verfahren und System zum Betreiben eines Elektrolyseurs





The NEWELY test system – CRM free cell setting #1



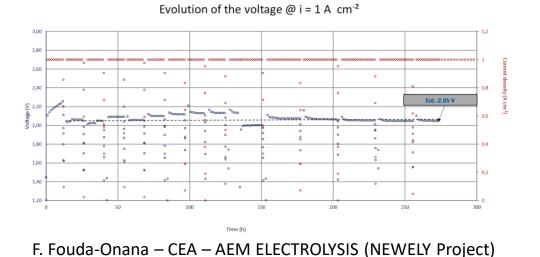


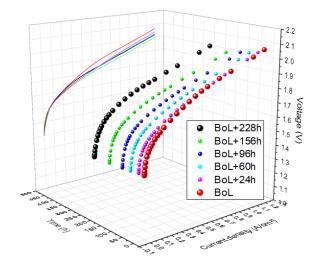


The NEWELY test system – CRM free cell setting #2

A standardized AEMWE laboratory device for round robin tests

- Reproducible test results due to controllable homogeneous cell compression and temperature distribution (4 and 25 cm² so far)
- Several powerful cell settings were discovered, CRM-free and PGM-based
- ProPuls is the supplier of testing hardware for an EU wide AEMWE round robin test (SUSTAINCELL)

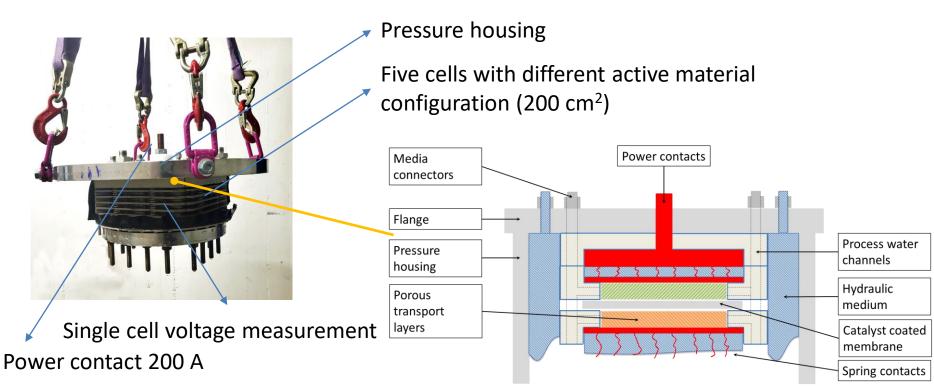






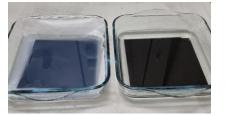


The NEWELY prototype – a CRM free rainbow configuration



An advanced stack platform to host newly developed materials













The NEWELY prototype – a CRM free rainbow configuration



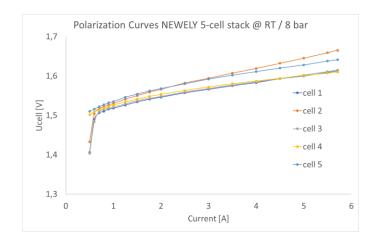
Interfaces monitoring

NEWELY stack

HP pump

Pre-tests to ensure operability:

- Cell voltage measurement
- Temperature sensors
- Process media flux
- Stack heating
- **Cell compression**
- Initial cell test at RT





After successful prechecks, delivery to ITA



A 2,000-h test has just started and will soon be reported



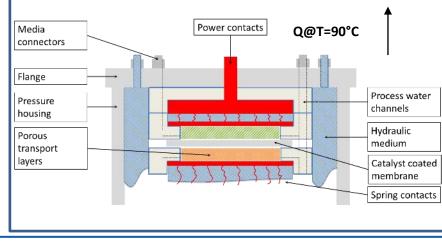


Recent R&D activities to discover the power of AEMWE

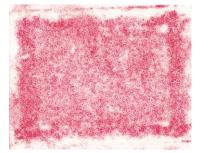
High-pressure electrolysis

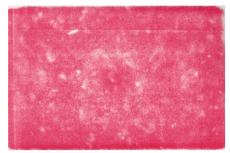


Waste heat recuperation



Hydraulic cell compression for industrial-scale cells

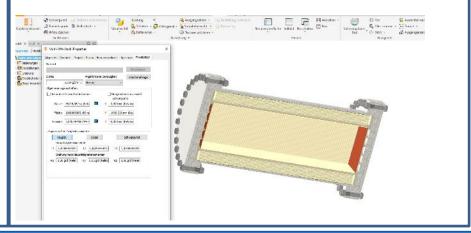




 $A = 20 \text{ cm}^2$

 $A = 600 \text{ cm}^2$

Multi-MW-Stacks







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Thank you very much for your attention

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