



Ian Williamson AFC Energy www.project-power-up.eu

# **PROJECT OVERVIEW**

- <u>Project title:</u> POWER-UP Demonstration of 500kWe alkaline fuel cell system with heat capture
- <u>Call:</u> SP1-JTI-FCH.2012.3.7: Field demonstration of large-scale stationary power and CHP fuel cell systems
- Start and end date: 1 April 2013 30 June 2017
- <u>Total budget:</u> €11,552,448; FCH JU contribution: €6,137,565; self-funded costs: €5,414,883
- <u>Consortium</u>



- <u>Overall purpose of project:</u> POWER-UP will be the world's first large scale demonstration of an alkaline fuel cell system. A 500 kWe alkaline fuel cell system will be built, then installed and operated at Air Products' industrial gas plant in Stade, Germany.
- <u>Stage of implementation:</u> 39% of project duration passed

# **PROJECT TARGETS AND ACHIEVEMENTS**

| Status<br>before<br>project                                       | AIP target   | Project<br>Target  | Current<br>status/<br>achievements   | Expected final achievement   |
|---|--|--|--|--|
| Only R&D<br>supply<br>chain /<br>sourcing<br>strategy in<br>place | Develop the<br>potential for<br>European<br>businesses to<br>realise<br>'product'<br>supply chain<br>opportunities | Almost all<br>component<br>parts of the<br>AFC system<br>are now<br>sourced<br>from within<br>the EU | EU supply<br>chain has<br>already been<br>initiated as a<br>result of<br>POWER-UP<br>funding | Sophisticated<br>and flexible<br>almost<br>wholly-<br>European<br>supply chain |
| Desired<br>stringent<br>control of<br>'scale-up'<br>costs         | Identification<br>of barriers or<br>risks to full<br>implementation  | Flexible,<br>validated<br>cost model<br>tool   | major risk<br>analysis has<br>already been<br>undertaken                                     | cost model<br>shows that<br>viable costs<br>can be<br>achieved                 |

# **PROJECT TARGETS AND ACHIEVEMENTS**

| Status before<br>project                            | AIP target  | Project Target  | Current status/<br>achievements  | Expected<br>final<br>achievement  |
|---|---|---|--|---|
| Mainly UK-<br>wide<br>marketing<br>and<br>publicity | Public<br>awareness:<br>strong<br>dissemination<br>efforts;<br>potential<br>customers | Utilise<br>European<br>Hydrogen<br>Association's<br>network and<br>presence at<br>industry<br>fairs | Eurochlor,<br>posters &<br>website,<br>dissemination<br>plan<br>complete | established<br>Strategic<br>Advisory<br>Board,<br>scientific<br>papers for<br>publication |
| n/a   | commitment<br>towards the<br>running of<br>the system<br>after project<br>end         | fuel cell<br>system will<br>continue to<br>function in<br>situ                                      | n/a  | system<br>continues<br>to be used<br>to generate<br>electricity                           |

# **PROJECT TARGETS AND ACHIEVEMENTS**





# 3D model of the KORE fuel cell module

# Assembly of the first AFC KORE module for Stade



Stack assembly robot

# **RISKS AND MITIGATION**

| Target                              | Proof of feasibility of integrated fuel cell units by demonstrating sufficient duration.   |
|-------------------------------------|--|
| Bottlenecks<br>and risks:           | <ul> <li>due to output from HAZOP it was necessary to relocate the fuel cell systems</li> <li>decision caused a delay to the installation of the first system of at least three months</li> <li>installation of the second system is not expected to be affected and durability targets are still on schedule to be met</li> </ul> |
| Revision of targets:                | No   |
| Suggested<br>nature of<br>revision: | <ul> <li>Consortium expects to meet target and<br/>considerable progress has been achieved</li> <li>uncertainty has been addressed in the risk<br/>management programme, and appropriate tests<br/>have been undertaken</li> </ul>   |

#### SYNERGIES WITH OTHER PROJECTS AND INITIATIVES

# DESCRIPTION OF COMPLEMENTARITY AND JOINT ACTIVITIES

- Project LASER-CELL (278674); 01/11/2011 31/10/14
- completion will enable the final phase of the POWER-UP system to exploit the advances of project LASER-CELL
- including: novel plate design, development of substrate material and the manufacturing process used to make the substrates
- Project ALKAMMONIA (325343); 01/05/2013 30/04/16
- CE-Certification in POWER-UP following experience gained from undertaking similar work in project ALKAMMONIA
- POWER-UP will benefit from ALKAMMONIA's cartridge stack design and adaption, as well as further development of the systems controller

-ASER-CELI ALKAMMONIA

# HORIZONTAL ACTIVITIES

#### Training and education

- face-to-face interactions with the research community at events
- project partners host several Masters and PhD students over the duration of the projects
- students examine specific parts of the Life Cycle Analysis, the costs and the risks analysis of the materials and systems
- event in cooperation with ALKAMMONIA and POWER-UP presenting fuel cell science to high-school students taken place to explain employment opportunities in the industry



# **DISSEMINATION ACTIVITIES**



Madrid, 1-3 April 2014



13-17 April 2014



Hamburg, 20/21 May 2015



Stuttgart, 12-14 October 2015

### **EXPLOITATION PLAN/EXPECTED IMPACT**

- work in project POWER-UP will be the final step before market deployment
- partners will have demonstrated the ability of the POWER-UP system to deliver the technical performance and economic viability that commercial end-users demand
- estimate the cost vs volume relationship for AFC's fuel cell
- developed robots will be capable of assembling/disassembling stacks and serve as the basis for future automation systems to meet the increased demand for stacks
- initial anticipated market for AFC's fuel cells is within the chlor-alkali industry (where there exists a symbiosis with alkaline fuel cells due to hydrogen as a by-product)

### Project LASER-CELL workshop



"Lab to manufacturing – an iterative process": 12 Nov, 11:30am FCH JU office, 4th floor L'atrium blanche, Avenue de la Toison d'Or 56-60