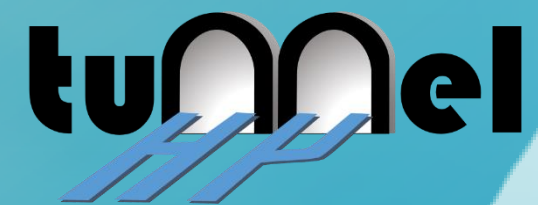




FUEL CELLS AND HYDROGEN
JOINT UNDERTAKING



HyTunnel-CS:

Pre-normative research for safety of hydrogen driven vehicles and transport through tunnels and similar confined spaces

**Online workshop on
Safe Storage of Compressed Gas Hydrogen
in road transport applications
and related infrastructure**

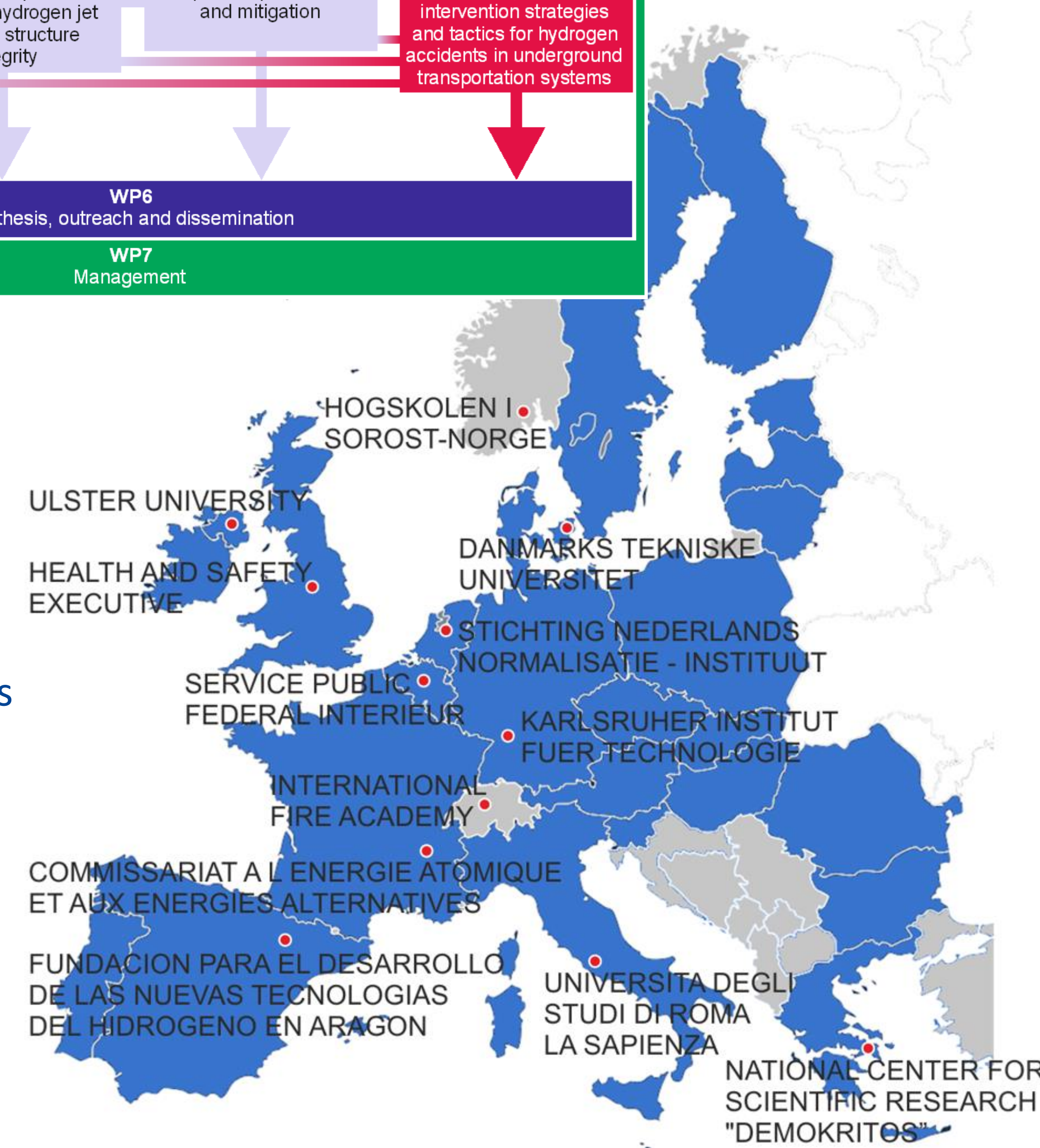
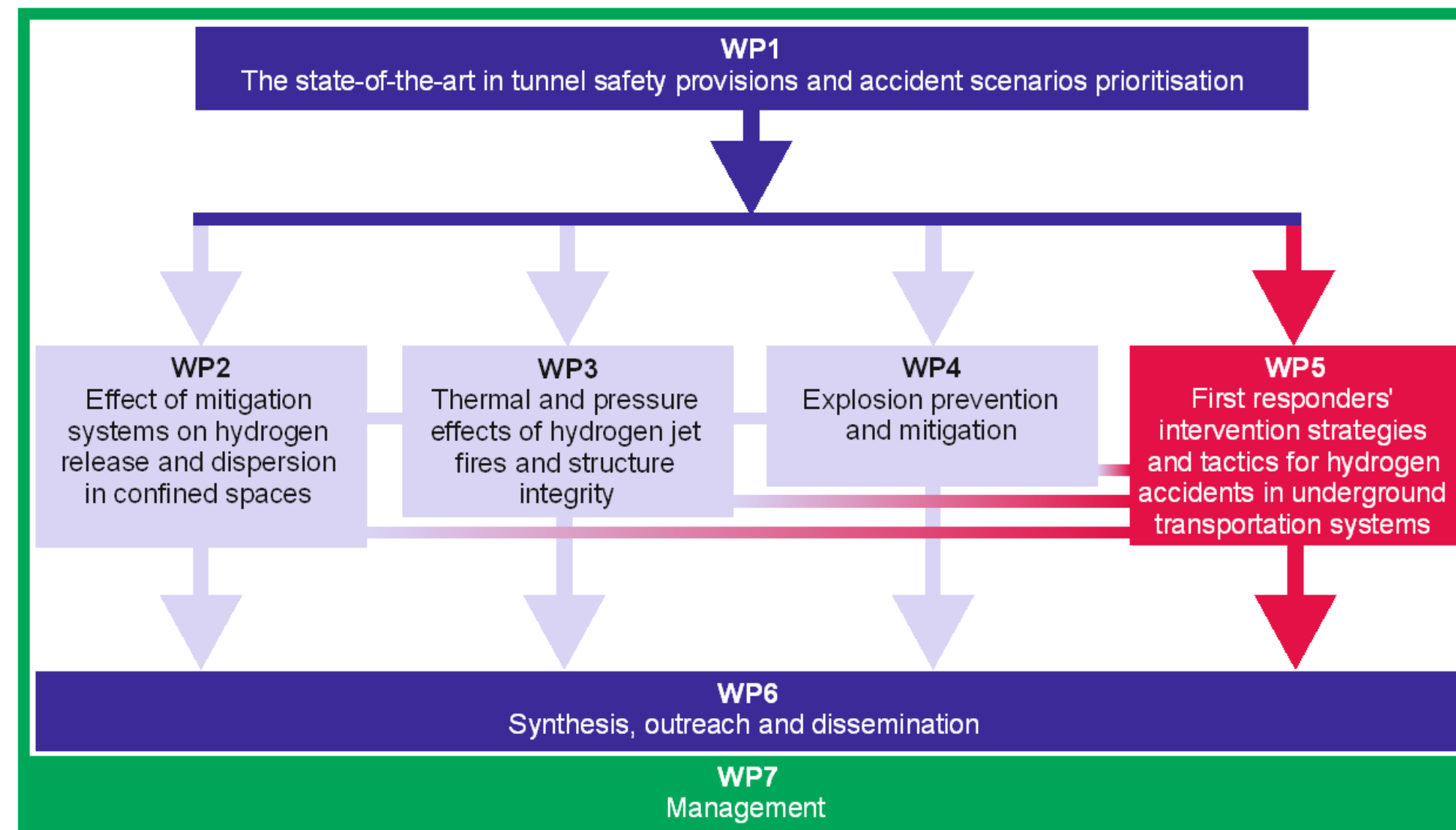
**Vladimir Molkov, Ulster University
Coordinator (proposal)**

18 November 2021

IMPORTANCE OF PRE-NORMATIVE RESEARCH

Project Brief

- 13 partners from 11 countries (all safety experts)
- Safety responsible person: a team from each partner
- Description of Work: includes testing of self-venting tanks
- Max inventory, physical state (p,T): N/A to theoretical and CFD studies.
- Location (see map), operational domain (academia and R&D, SDO)
- **HyTunnel-CS ambition:** Allow hydrogen-powered vehicles enter underground traffic infrastructure.
- **HyTunnel-CS aim:** Conduct PNR to close knowledge gaps and technological bottlenecks in the provision of safety in the use of hydrogen-powered vehicles in underground transportation systems.
- **The importance of pre-normative research (PNR):** develops generic knowledge that can be used for inherently safer deployment of hydrogen systems and infrastructure, e.g. in demonstration projects which are lacking relevant RCS to progress faster and safer.
- **This presentation – only about onboard storage.**



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REMARK ON REGULATIONS, CODES AND STANDARDS: ESSENTIAL AMENDMENTS ARE NEEDED

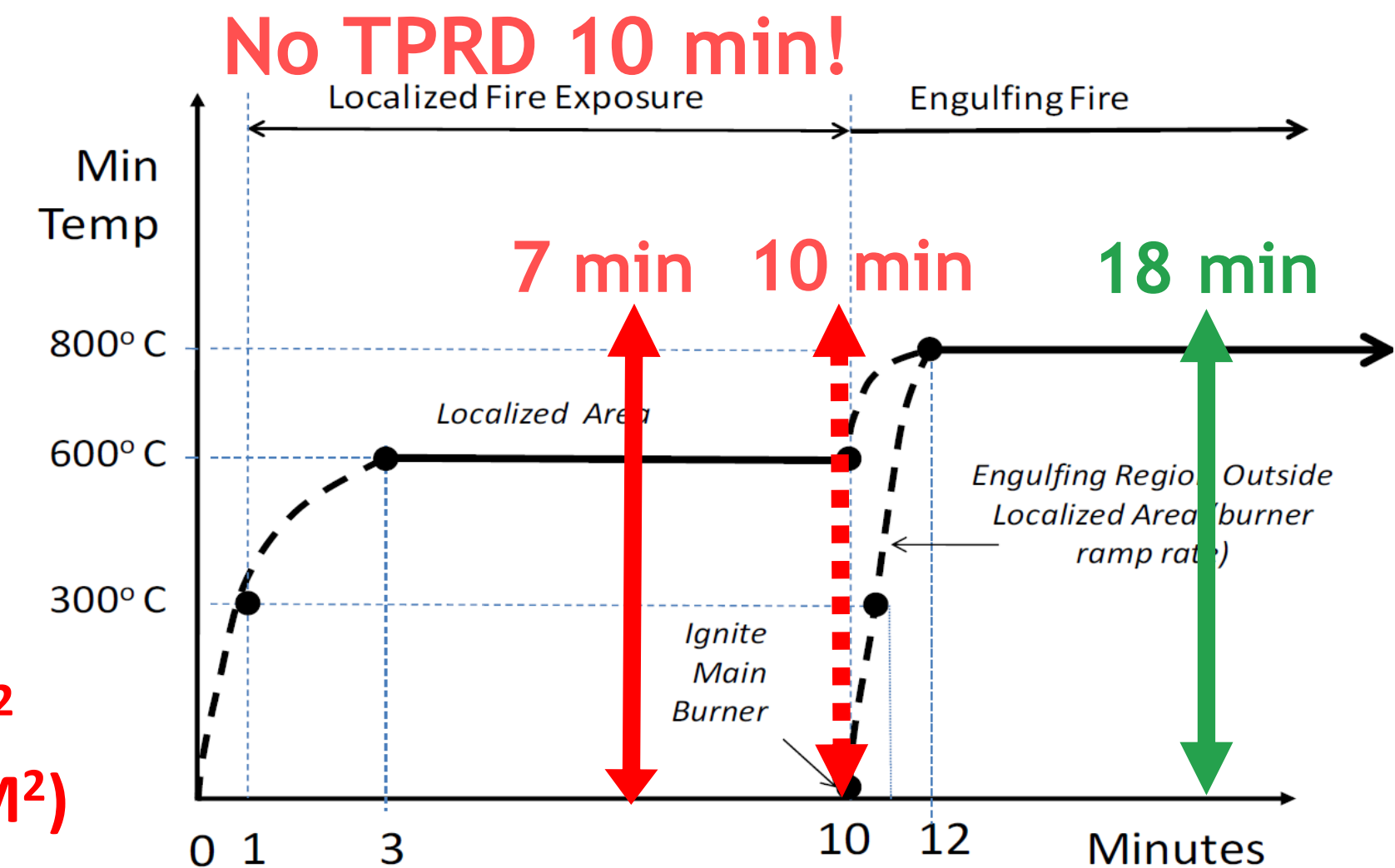
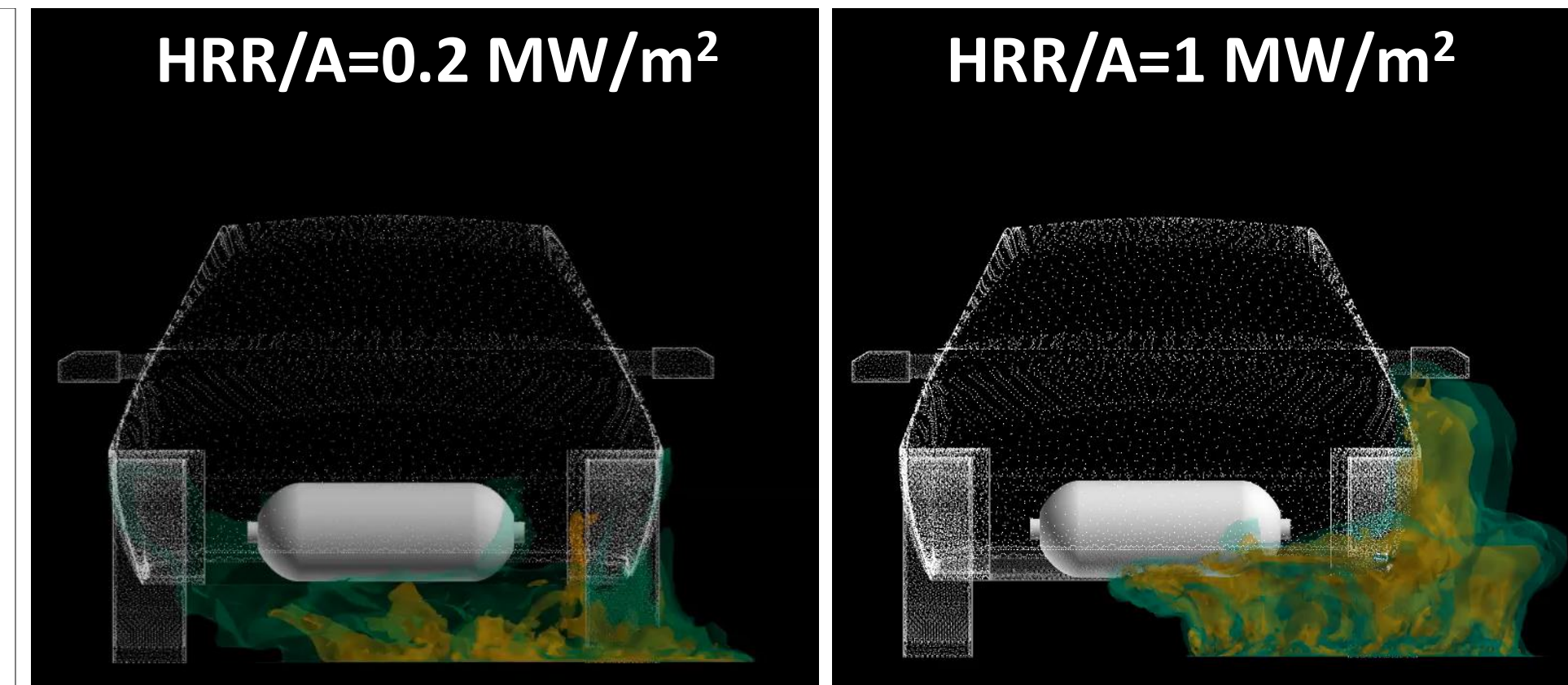
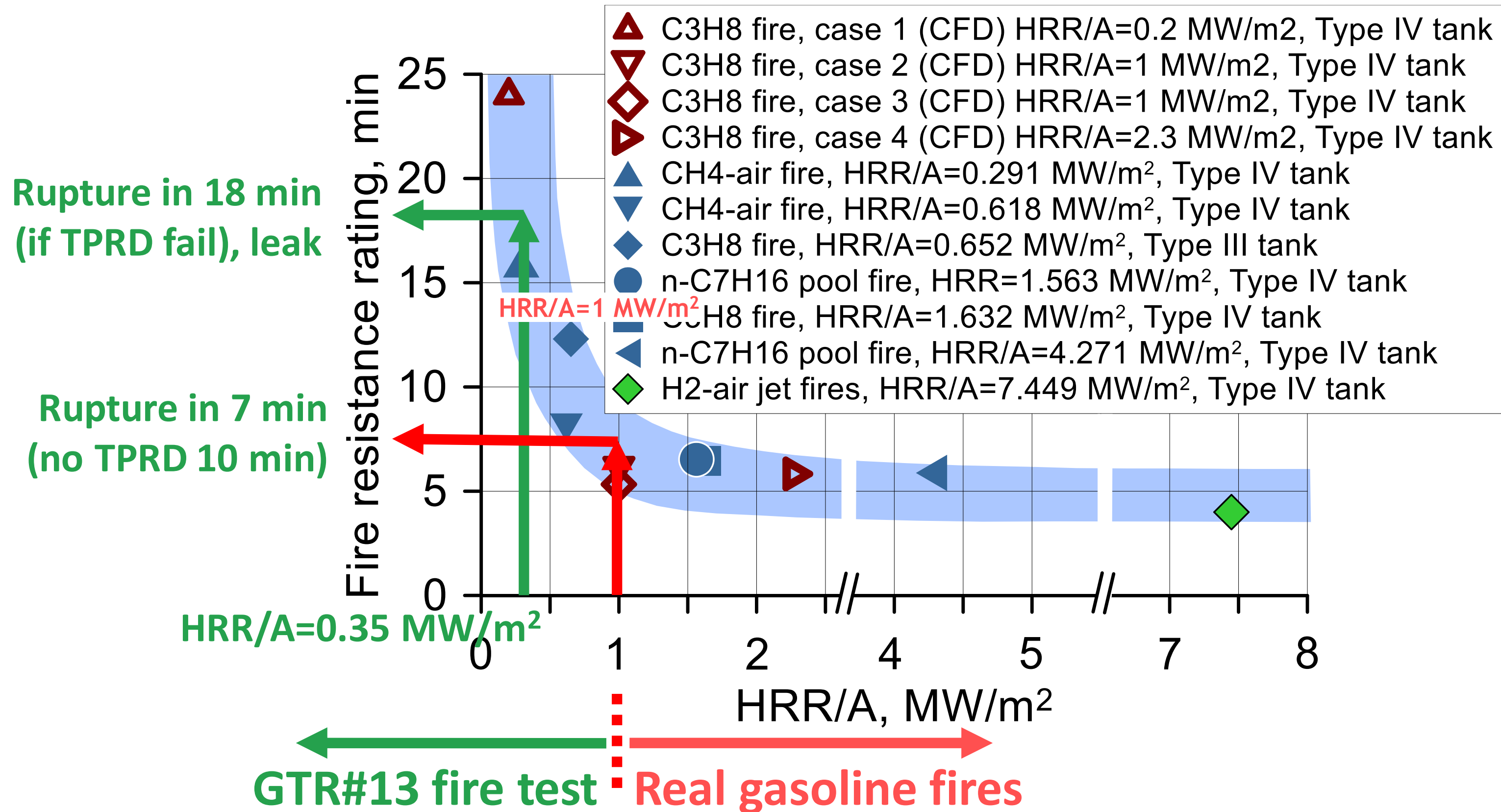
- **No RCS on underground parking of hydrogen-powered vehicles.** HyTunnel-CS recommends how to avoid flammable cloud and hot products ($T > 300$ C) under the ceiling, thus **allowing underground parking.**
- **No RCS for design of tank-TPRD system to withstand any engulfing fire.** HyTunnel-CS for the first time developed and validated the model to calculate TPRD diameter to withstand any engulfing fire.
- **No RCS for self-venting tanks.** HyTunnel-CS will report the use of breakthrough safety technology of self-venting storage container without TPRD following IP protected microleak-no-burst technology and prototype testing by three partners.
- **ISO 19882:2018 “Gaseous hydrogen – Thermally activated pressure relief devices for compressed hydrogen vehicle fuel containers”** requires account for the pressure peaking phenomenon. HyTunnel-CS will recommend validated reduced and CFD **models and tools for mitigation of the pressure peaking phenomena in garages and storage rooms in trains, marine vessels, aircrafts, etc.**
- **UN ECE GTR#13 “Global Technical Regulation on Hydrogen and Fuel Cell Vehicles”** includes the **fire test protocol.** HyTunnel-CS will recommend the update accounting for **fires of different intensity** to achieve the goal **“onboard storage should withstand any fire”**.



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GTR#13 FIRE TEST PROTOCOL TO BE AMENDED



CONCLUDING REMARKS:

- REAL GASOLINE/DIESEL FIRES HAVE SPECIFIC HEAT RELEASE RATE HRR/A=1-2 MW/M²
- TANKS MUST WITHSTAND ANY FIRE (NOT REDUCED GTR#13 HRR/A=0.20-0.76 MW/M²)
- PASSING GTR#13 FIRE TEST DOES NOT PROTECT FROM RUPTURE IN REAL FIRES

GTR#13 fire test protocol

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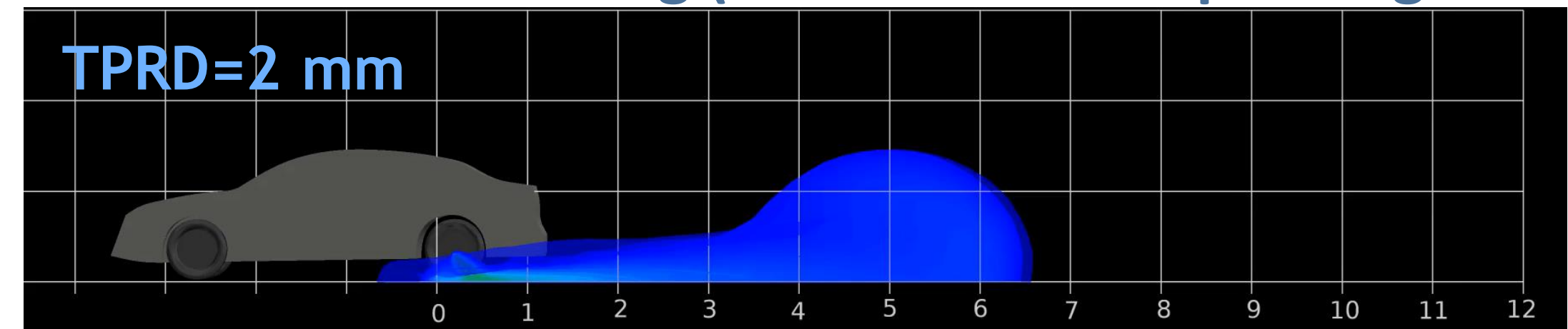
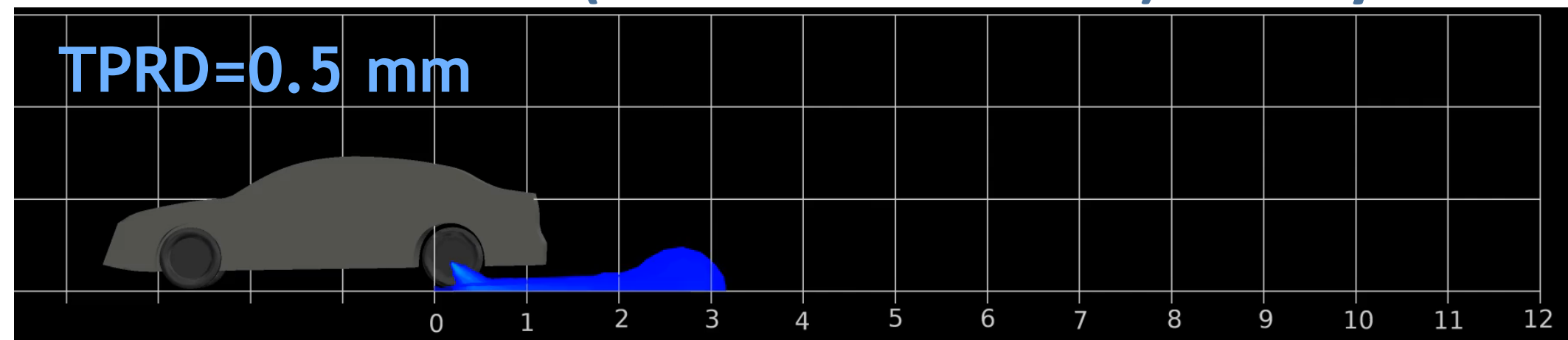


DESIGN OF TPRD PARAMETERS FOR UNDERGROUND PARKING OF CARS

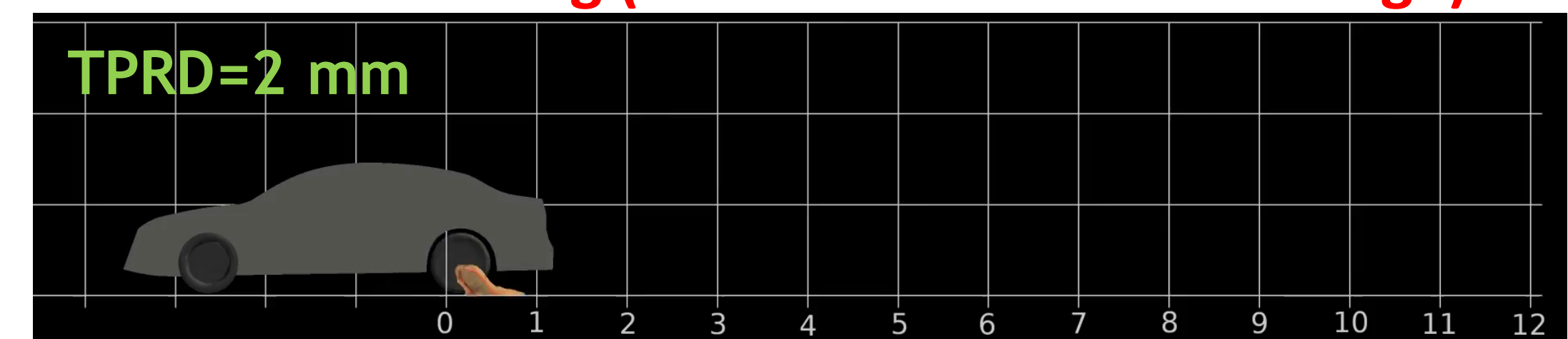
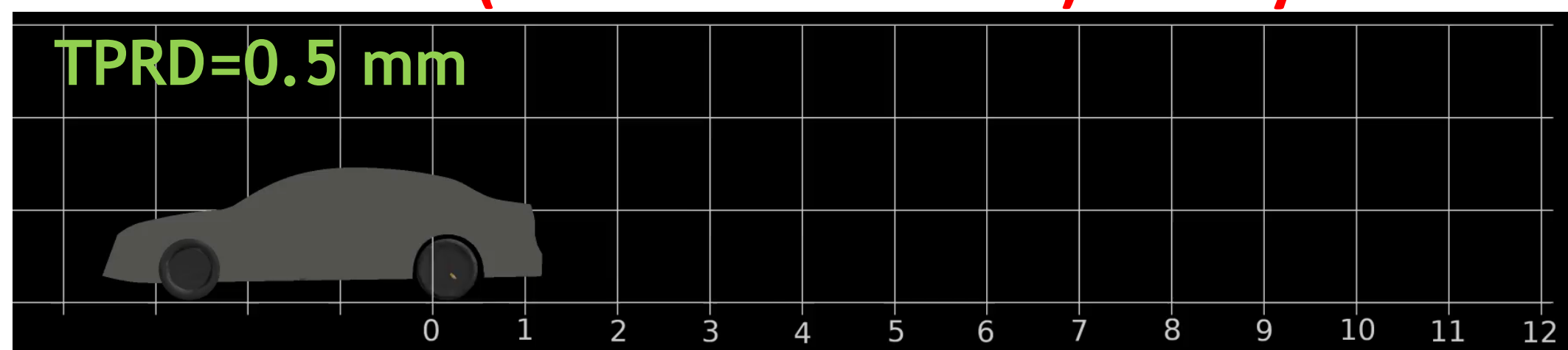
Example of CFD study for underground parking (23.5x3x45 m) with ceiling height 2.1-3.0 m and ACH=0-10:

- TPRD=0.5-2.0 mm
- Tank (62.4 L, NWP=70 MPa)
- Angle 45°

Release from TPRD (contour of LFL=4%). Safety criterion: no cloud under the ceiling (thus no follow-up deflagration!).



Fire from TPRD (contour of $T > 300^{\circ}\text{C}$). Safety criterion: $T < 300^{\circ}\text{C}$ under the ceiling (no ventilation ducts damage).

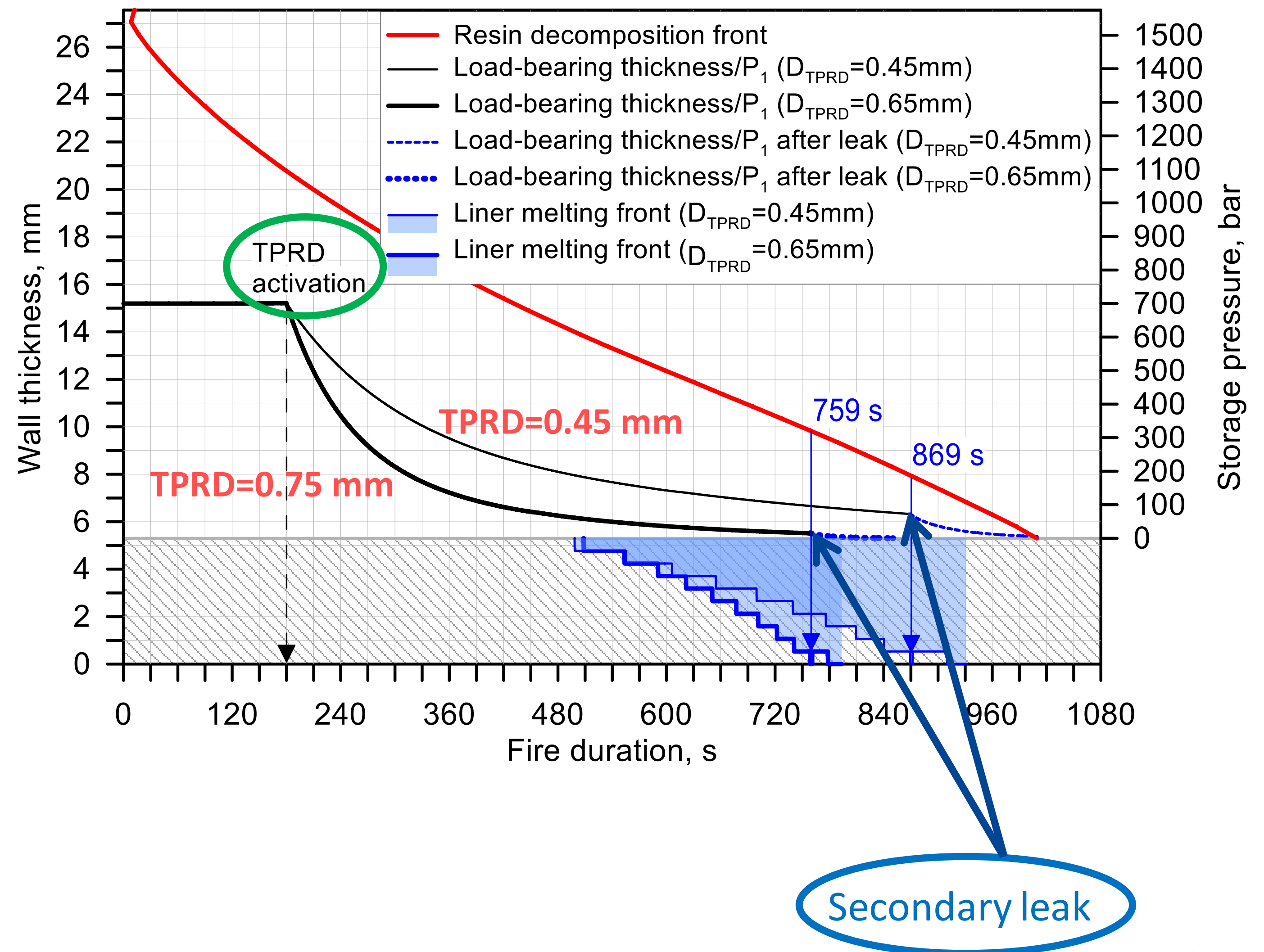


CONCLUDING REMARKS:

- TPRD=0.5 MM EXCLUDES FORMATION OF FLAMMABLE CLOUD UNDER THE CEILING (NO DEFLAGRATION!)
- TPRD=0.5 MM EXCLUDES HOT PRODUCTS AT $T > 300^{\circ}\text{C}$ TO REACH VENTILATION DUCTS
- PLUS TPRD=0.5 MM EXCLUDES DEMOLITION OF GARAGE BY THE PRESSURE PEAKING PHENOMENON
- **WOULD TPRD=0.5 MM EXCLUDE TANK RUPTURE IN A FIRE (see answer on the next slide)?**

DESIGN OF TANK-TPRD SYSTEM: ENGULFING FIRE

- **Tank:** 70 MPa, 36 litres, Type IV (HDPE)
- **Gasoline fire:** $HRR/A=1 \text{ MW/m}^2$.
- **TPRD response time:** 3 min.
- **Question:**
What TPRD diameter would exclude:
 - (a) tank rupture,
 - (b) the pressure peaking phenomenon,
 - (c) formation of flammable cloud under the underground parking ceiling
 - (d) formation of products with $T>300^\circ\text{C}$ under the ceiling of underground parking.
- **Answer:**
for selected tank parameters (!) it is
 - TPRD=0.45 mm (36 L tank)**
 - TPRD=0.75 mm (244 L tank)**

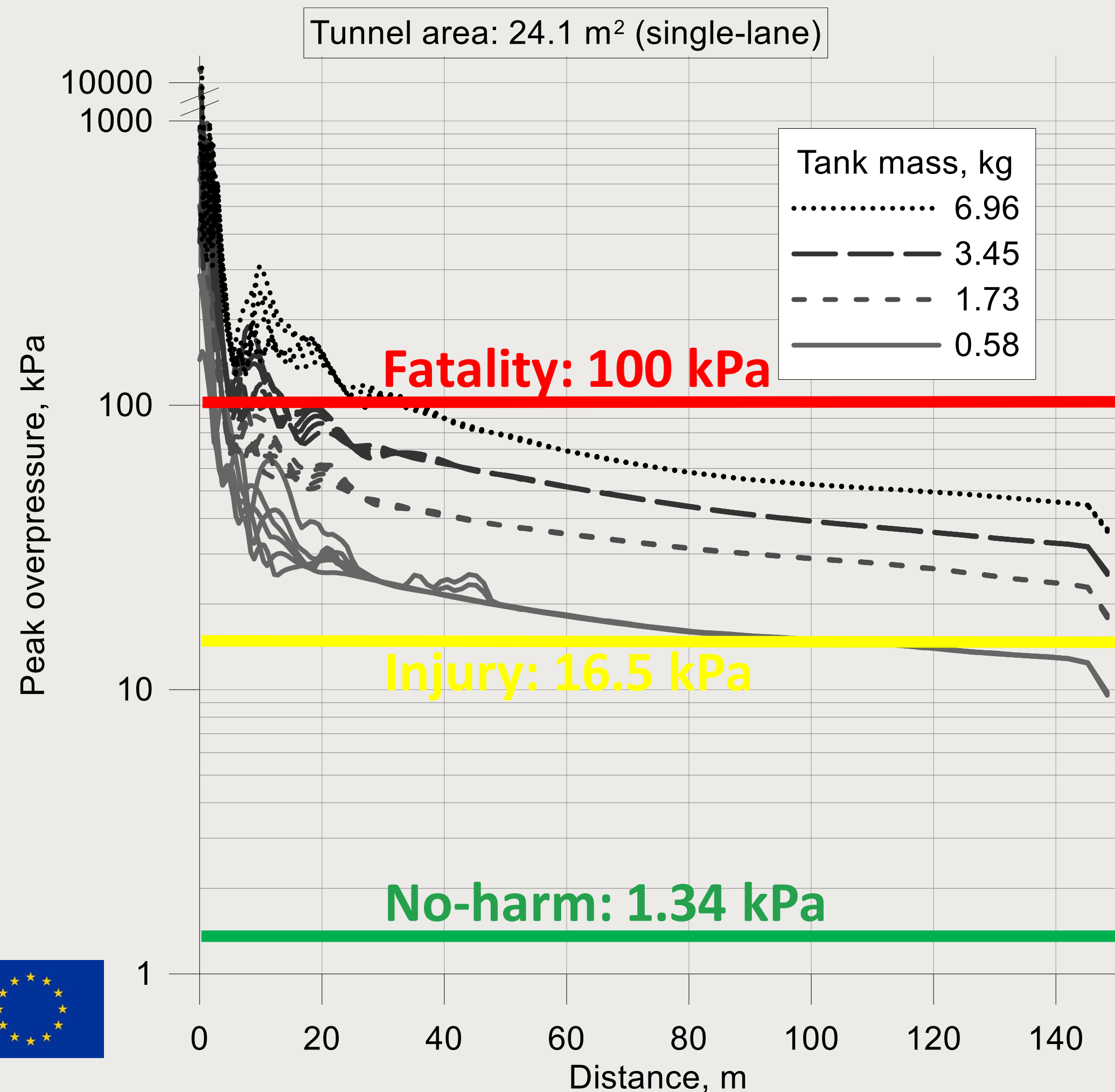


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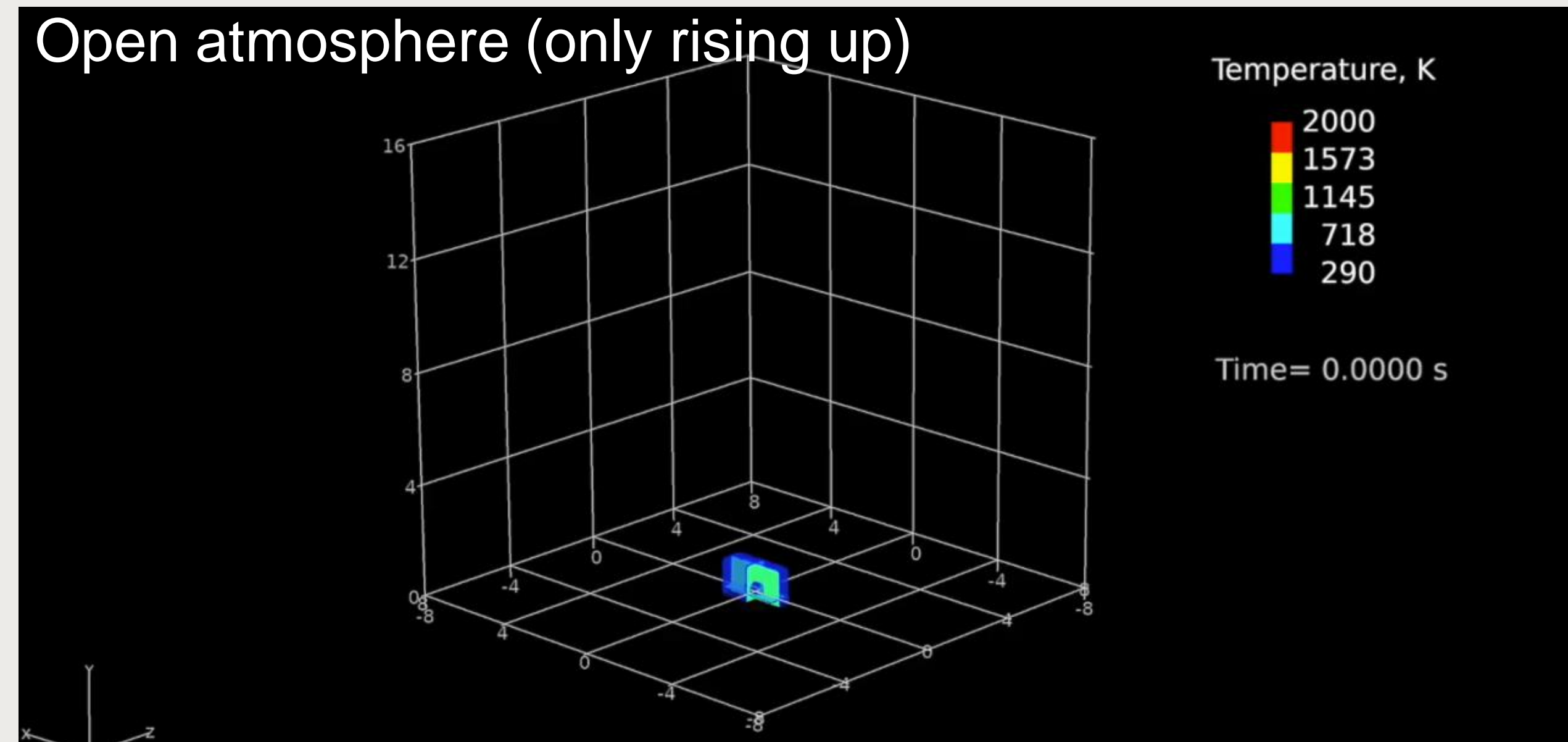


MAIN SAFETY CONCERN: BLAST WAVE AND FIREBALL AFTER TANK RUPTURE IN CONFINED SPACE

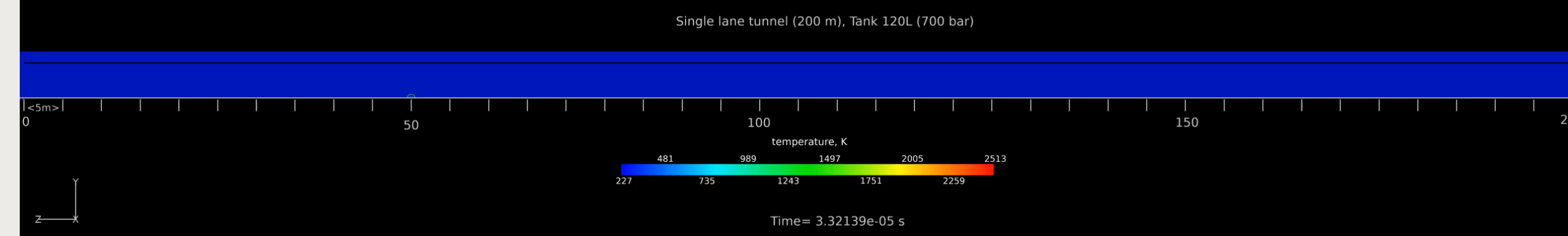
BLAST WAVE: LITTLE DECAY



FIREBALL



Tunnel (200 m): propagates behind shock with 25 m/s



CAN BE TANK RUPTURE EXCLUDED IF TPRD FAILS?



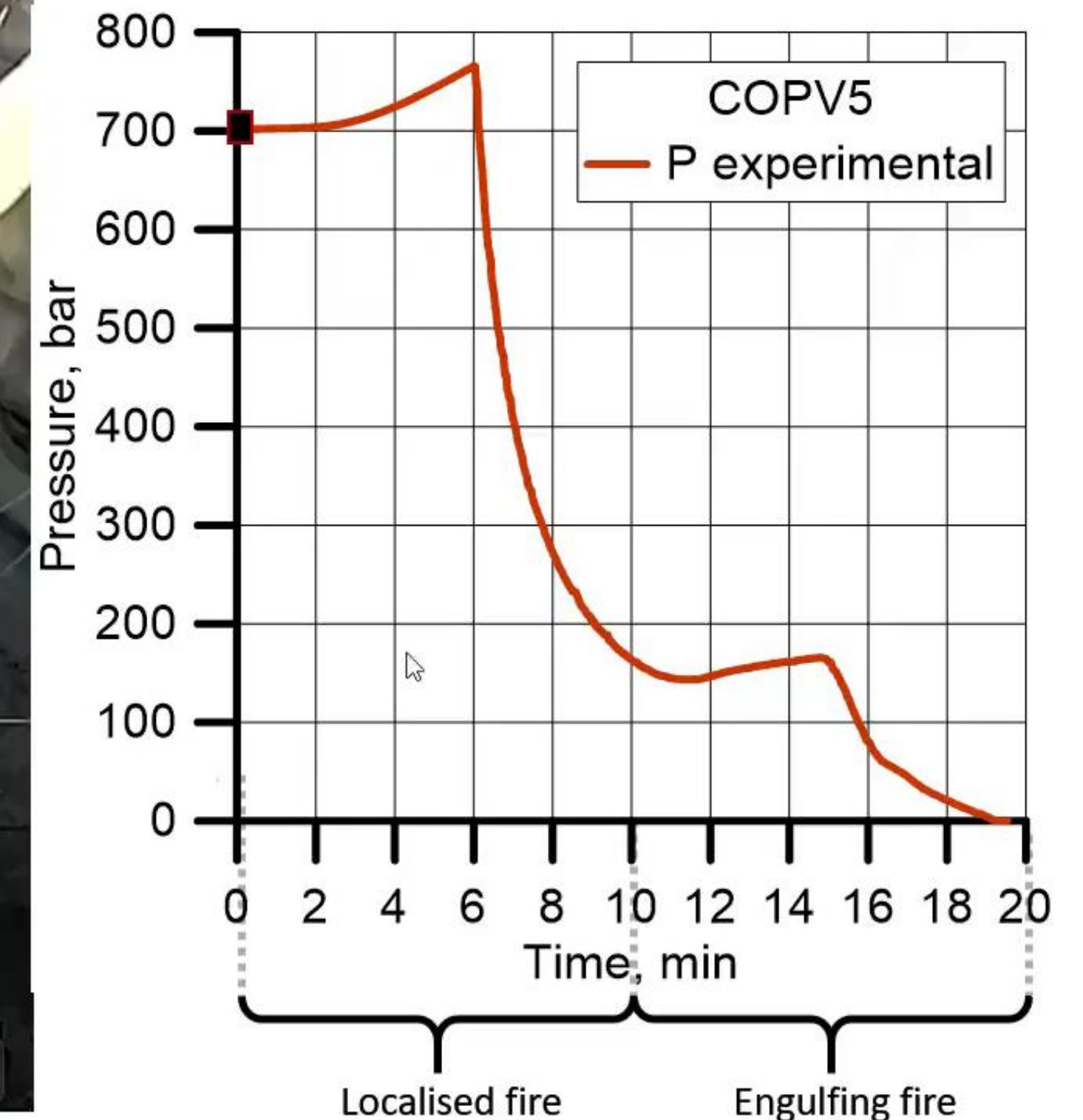
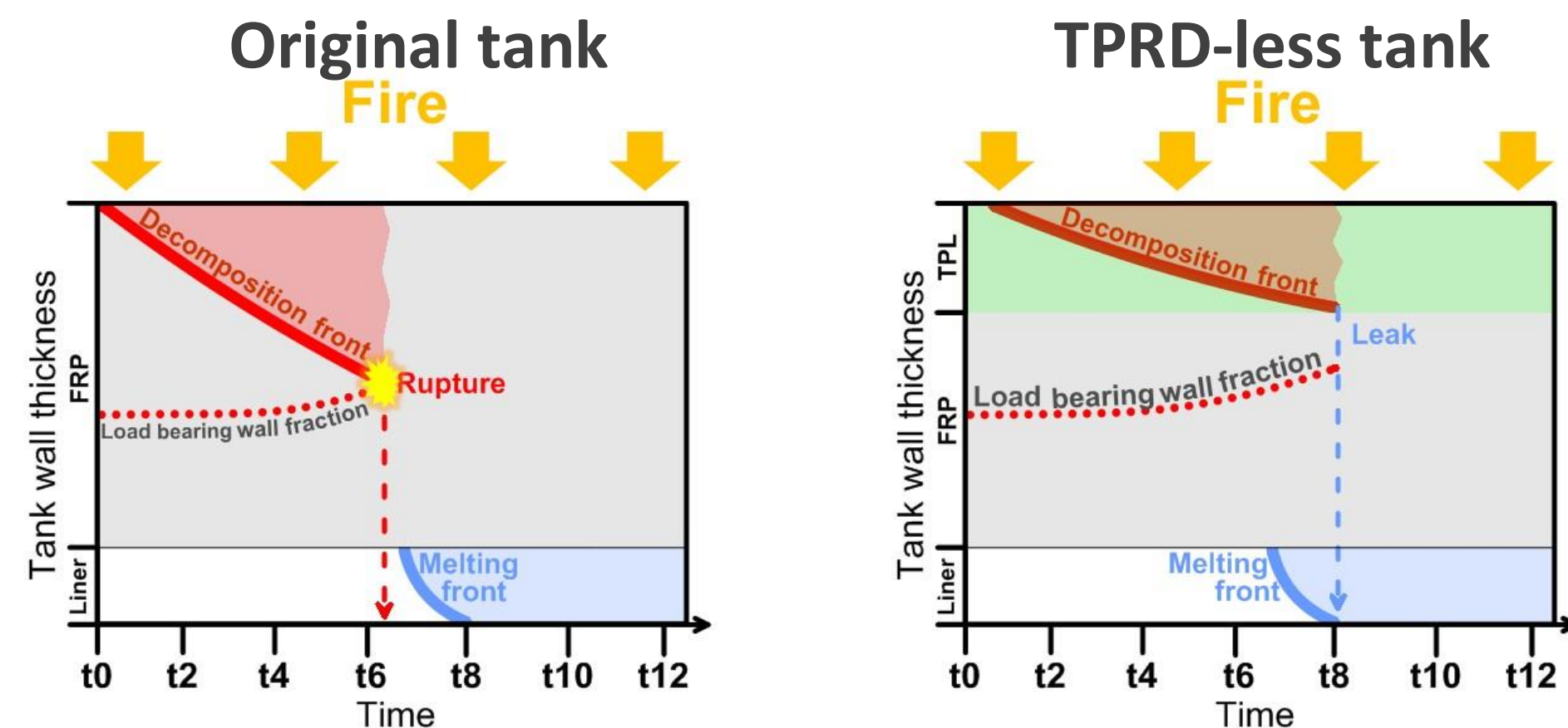
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BREAKTHROUGH SAFETY TECHNOLOGY FOR STORAGE TANKS (BACKGROUND IP)

Explosion free in a fire self-venting (TPRD-less) tanks are successfully tested (microleaks-no-burst, μ LNB, safety technology):

- **Allows** hydrogen-powered vehicles enter and park in any confined space.
- **Excludes** tank rupture (tested at fire with realistic $HRR/A=1 \text{ MW/m}^2$, i.e. beyond reduced $HRR/A=0.20 \text{ MW/m}^2$ in localised and $HRR/A=0.76 \text{ MW/m}^2$ in engulfing fire test of GTR#13):
 - **No blast wave!**
 - **No fireball!**
 - **No projectiles!**
 - **No long flames (microflames)!**
 - **No formation of flammable cloud!**
 - **No pressure peaking phenomenon!**
 - **No life and property loss!**



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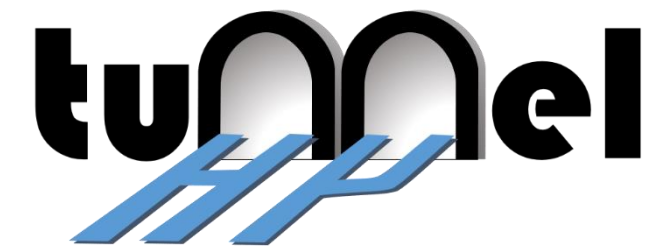


EXPECTED IMPACT (INCLUDING FOR STORAGE TANKS)

- **Stakeholders, including OEMs:**
Recommendations for inherently safer use of hydrogen vehicles in underground transportation systems,
- **First responders:**
Harmonised recommendations for intervention strategies and tactics for first responders providing conditions for their life safety and property protection
- **Industry (HE and beyond):**
Recommendations for the update of relevant RCS, including through partner NEN (secretariate of CEN/CENELEC/JTC6 Hydrogen in energy systems)
- **Research, including academia (HER and beyond):**
Closed knowledge gaps, addressed technological bottlenecks, shared beyond the state-of-the-art in hydrogen safety



Acknowledgements



Thank you!



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